

## Kinlead HSD13 Normal Grade Heat Sealable Film (thickness: 25 μm)

Category : Polymer , Film , Thermoplastic , Polypropylene (PP) , Polypropylene, Film Grade

### Material Notes:

HSD13 is a metalizing, normal grade heat sealable film. It is transparent, and both sides are heat sealable. It has low static, excellent metal adhesion, and good heat seal strength. One side has corona treatment with a normal sealing temperature. It is widely used in food packaging for metallization. Information provided by Kinlead.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Kinlead-HSD13-Normal-Grade-Heat-Sealable-Film-thickness-25-m.php](http://www.lookpolymers.com/polymer_Kinlead-HSD13-Normal-Grade-Heat-Sealable-Film-thickness-25-m.php)

Physical Properties	Metric	English	Comments
Thickness	25.0 microns	0.984 mil	± 2.5%; ASTM-252-78
Linear Mold Shrinkage	0.030 cm/cm	0.030 in/in	ASTM-D1204
Linear Mold Shrinkage, Transverse	0.018 cm/cm	0.018 in/in	ASTM-D1204

Mechanical Properties	Metric	English	Comments
Film Elongation at Break, MD	185 %	185 %	ASTM-D882
Film Elongation at Break, TD	65 %	65 %	ASTM-D882
Coefficient of Friction	0.40	0.40	T/T-US; ASTM-D1894
	0.40	0.40	T/O-US; ASTM-D1894
Film Tensile Strength at Break, MD	140 MPa	20300 psi	ASTM-D882
Film Tensile Strength at Break, TD	280 MPa	40600 psi	ASTM-D882
Heat Seal Strength	517.9 g/25 mm	1.142 lb/in	Kinlead
Heat Seal Strength Initiation Temperature	115 - 120 °C	239 - 248 °F	Kinlead

Optical Properties	Metric	English	Comments
Haze	1.7 %	1.7 %	ASTM-D1003
Gloss	92 %	92 %	ASTM-D1003
Transmission, Visible	90 %	90 %	transparent; thickness not quantified

Descriptive Properties	Value	Comments
Wetting Tension (Dyn)	38	ASTM-D2578
Yield (mÅ²/kg)	44	Kinlead

Descriptive Properties	Value	Comments
<b>Contact Songhan Plastic Technology Co.,Ltd.</b>		

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