

Kingfa PBT-T15 15% Mineral Filled PBT

Category : Polymer , Thermoplastic , Polyester, TP , Polybutylene Terephthalate (PBT) , Polybutylene Terephthalate (PBT), Mineral Filled

Material Notes:

Features:Excellent size stabilityLow tendency to wrapLow abrasionGood surfaceApplications:Injection moldingApplication partsE & E partsInformation Provided by Kingfa Sci. & Tech. Co., Ltd.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Kingfa-PBT-T15-15-Mineral-Filled-PBT.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.41 g/cc @Temperature 23.0 Â°C	1.41 g/cc @Temperature 73.4 Â°F	ASTM D792
Water Absorption	0.060 % @Temperature 23.0 Â°C, Time 86400 sec	0.060 % @Temperature 73.4 Â°F, Time 24.0 hour	ASTM D570
Linear Mold Shrinkage	0.0090 - 0.011 cm/cm @Temperature 23.0 Â°C	0.0090 - 0.011 in/in @Temperature 73.4 Â°F	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	119	119	ASTM D785
Tensile Strength at Break	50.0 MPa	7250 psi	10mm/min; ASTM D638
Elongation at Break	12 %	12 %	10mm/min; ASTM D638
Flexural Strength	70.0 MPa	10200 psi	2mm/min; ASTM D790
Flexural Modulus	2.80 GPa	406 ksi	2mm/min; ASTM D790
Izod Impact, Notched	0.550 J/cm @Thickness 3.20 mm, Temperature 23.0 Â°C	1.03 ft-lb/in @Thickness 0.126 in, Temperature 73.4 Â°F	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	195 Â°C @Thickness 6.40 mm	383 Â°F @Thickness 0.252 in	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	105 Â°C @Thickness 6.40 mm	221 Â°F @Thickness 0.252 in	ASTM D648

Thermal Properties Flammability, UL 94	HB Metric	HB English	Comments
	@Thickness 1.50 - 1.65 mm	@Thickness 0.0591 - 0.0650 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+16 ohm-cm	1.00e+16 ohm-cm	ASTM D257

Processing Properties	Metric	English	Comments
Processing Temperature	<= 270 Â°C	<= 518 Â°F	
Rear Barrel Temperature	220 - 240 Â°C	428 - 464 Â°F	Start Point: 230Â°C
Middle Barrel Temperature	230 - 250 Â°C	446 - 482 Â°F	Start Point: 240Â°C
Front Barrel Temperature	240 - 260 Â°C	464 - 500 Â°F	Start Point: 250Â°C
Melt Temperature	240 - 260 Â°C	464 - 500 Â°F	Start Point: 250Â°C
Mold Temperature	50.0 - 80.0 Â°C	122 - 176 Â°F	Start Point: 60Â°C
Drying Temperature	120 - 140 Â°C @Time 10800 - 18000 sec	248 - 284 Â°F @Time 3.00 - 5.00 hour	Pre-dry

Descriptive Properties	Value	Comments
Injection Speed	Moderate to High	
Mineral Content (%)	15	

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