

## Kingfa LONoy 1300 PC/PBT Alloy

Category : Polymer , Thermoplastic , Polycarbonate (PC) , Polycarbonate/Polybutylene Terephthalate (PBT) Blend, Unreinforced , Polyester, TP , Polybutylene Terephthalate (PBT)

### Material Notes:

Features:Excellent balance propertiesGood weather resistanceGood size stabilitySmooth surfaceUniform colorApplications:Injection moldingAutomobile bumperAutomobile interior/exterior trim partsBusiness machine cabinetLarge partsInformation Provided by Kingfa Sci. & Tech. Co., Ltd.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Kingfa-LONoy-1300-PCPBT-Alloy.php](http://www.lookpolymers.com/polymer_Kingfa-LONoy-1300-PCPBT-Alloy.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.21 g/cc @Temperature 23.0 Â°C	1.21 g/cc @Temperature 73.4 Â°F	ASTM D792
Water Absorption	0.12 % @Temperature 23.0 Â°C, Time 86400 sec	0.12 % @Temperature 73.4 Â°F, Time 24.0 hour	ASTM D570
Linear Mold Shrinkage	0.0080 - 0.010 cm/cm @Temperature 23.0 Â°C	0.0080 - 0.010 in/in @Temperature 73.4 Â°F	ASTM D955
Melt Flow	40 g/10 min @Load 5.00 kg, Temperature 260 Â°C	40 g/10 min @Load 11.0 lb, Temperature 500 Â°F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	118	118	ASTM D785
Tensile Strength at Break	55.0 MPa	7980 psi	50mm/min; ASTM D638
Elongation at Break	>= 90 %	>= 90 %	50mm/min; ASTM D638
Flexural Strength	80.0 MPa	11600 psi	2mm/min; ASTM D790
Flexural Modulus	2.20 GPa	319 ksi	2mm/min; ASTM D790
Izod Impact, Notched	>= 7.00 J/cm @Thickness 3.20 mm, Temperature 23.0 Â°C	>= 13.1 ft-lb/in @Thickness 0.126 in, Temperature 73.4 Â°F	ASTM D256
Izod Impact, Unnotched	4.50 J/cm @Thickness 3.20 mm, Temperature -40.0 Â°C	8.43 ft-lb/in @Thickness 0.126 in, Temperature -40.0 Â°F	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	107 Å°C @Thickness 6.40 mm	225 Å°F @Thickness 0.252 in	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	98.0 Å°C @Thickness 6.40 mm	208 Å°F @Thickness 0.252 in	ASTM D648
Flammability, UL94	HB @Thickness 1.60 mm	HB @Thickness 0.0630 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+17 ohm-cm	1.00e+17 ohm-cm	ASTM D257
Surface Resistance	1.00e+15 ohm	1.00e+15 ohm	ASTM D257
Dielectric Strength	28.0 kV/mm	711 kV/in	1.6mm; ASTM D149

Processing Properties	Metric	English	Comments
Processing Temperature	<= 250 Å°C	<= 482 Å°F	
Rear Barrel Temperature	200 - 220 Å°C	392 - 428 Å°F	Start Point: 215Å°C
Middle Barrel Temperature	200 - 225 Å°C	392 - 437 Å°F	Start Point: 215Å°C
Front Barrel Temperature	210 - 230 Å°C	410 - 446 Å°F	Start Point: 220Å°C
Melt Temperature	200 - 230 Å°C	392 - 446 Å°F	Start Point: 220Å°C
Mold Temperature	60.0 - 80.0 Å°C	140 - 176 Å°F	Start Point: 70Å°C
Drying Temperature	80.0 - 85.0 Å°C @Time 10800 - 14400 sec	176 - 185 Å°F @Time 3.00 - 4.00 hour	Pre-dry
Back Pressure	0.000 - 10.0 MPa	0.000 - 1450 psi	

Descriptive Properties	Value	Comments
Injection Speed	50-80%	

## Contact Songhan Plastic Technology Co.,Ltd.

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