

KKPC Kuhmo HF 402 Flame Retarded General Purpose HIPS

Category : Polymer , Thermoplastic , Polystyrene (PS) , Polystyrene, Flame Retardant

Material Notes:

Key features: Good mechanical balance, High Strength. Common Uses: Parts needing strength. HIPS is a functional resin made by copolymerization of styrene monomer and PBR. It shows excellent balance between impact-resistance and heat-resistance. Data provided by Korea Kumho Petrochemical Co., Ltd.

Order this product through the following link:

http://www.lookpolymers.com/polymer_KKPC-Kuhmo-HF-402-Flame-Retarded-General-Purpose-HIPS.php

Physical Properties	Metric	English	Comments
Density	1.17 g/cc	0.0423 lb/in ³	ASTM D792
Water Absorption	0.050 %	0.050 %	24 hr immersion; ASTM D570
Linear Mold Shrinkage	0.0030 - 0.0060 cm/cm	0.0030 - 0.0060 in/in	ASTM D955
Melt Flow	10 g/10 min	10 g/10 min	ASTM D1238

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell M	60	60	ASTM D785
Tensile Strength, Ultimate	26.5 MPa	3840 psi	ASTM D638
Elongation at Break	55 %	55 %	ASTM D638
Flexural Yield Strength	42.1 MPa	6110 psi	ASTM D790
Flexural Modulus	2.06 GPa	299 ksi	ASTM D790
Izod Impact, Notched	1.23 J/cm @Thickness 3.20 mm	2.30 ft-lb/in @Thickness 0.126 in	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	77.0 Â°C	171 Â°F	annealed; ASTM D648
	88.0 Â°C	190 Â°F	unannealed; ASTM D648
Vicat Softening Point	95.0 Â°C	203 Â°F	ASTM D1525
Flammability, UL94	V-2 @Thickness 1.60 mm	V-2 @Thickness 0.0630 in	
	V-0 @Thickness 3.20 mm	V-0 @Thickness 0.126 in	

Thermal Properties	Metric	English	Comments
Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+16 ohm-cm	1.00e+16 ohm-cm	ASTM D257
Dielectric Strength	17.7 kV/mm	450 kV/in	ASTM D149

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