

Johnson Matthey JM PA Soft Solder Flux

Category: Metal, Nonferrous Metal, Solder/Braze Alloy

Material Notes:

PA flux is a highly active flux paste suitable for use on Stainless Steel in conjunction with the silver bearing soft solders. Like JM 1S the residues are corrosive and should be removed with water. Information provided by Johnson Matthey.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Johnson-Matthey-JM-PA-Soft-Solder-Flux.php

Thermal Properties	Metric	English	Comments
Melting Point	150 - 375 °C	302 - 707 °F	
Solidus	150 °C	302 °F	
Liquidus	375 °C	707 °F	

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