

## **Johnson Matthey JM No1S Soft Solder Flux**

Category: Metal, Nonferrous Metal, Solder/Braze Alloy

## **Material Notes:**

A highly active liquid flux recommended for use on Stainless and carbon steels. Generally used with the Silver/Tin alloys such as JM P40 and JM P5. Residues are corrosive and should be removed after soldering by immersion in water. Information provided by Johnson Matthey.

Order this product through the following link:

http://www.lookpolymers.com/polymer\_Johnson-Matthey-JM-No1S-Soft-Solder-Flux.php

Thermal Properties	Metric	English	Comments	
Melting Point	150 - 350 °C	302 - 662 °F		
Solidus	150 °C	302 °F		
Liquidus	350 °C	662 °F		

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