

Johnson Matthey Argo-braze 502 Silver Brazing Alloy for Tungsten Carbide Brazing

Category : Metal , Nonferrous Metal , Precious Metal , Silver Alloy , Solder/Braze Alloy

Material Notes:

These products are specifically designed for brazing of tungsten carbide tips to steel tools and wear parts. Optimum Joint Gap 0.1 - 0.25 mm. AMS 4788AWS A5.8-92 BAg-24Equivalent to Engelhard Silvaloy A-50NEquivalent to Handy & Harman Braze 505Equivalent to J W Harris Safety-Silv 50NInformation provided by Johnson Matthey.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Johnson-Matthey-Argo-braze-502-Silver-Brazing-Alloy-for-Tungsten-Carbide-Brazing.php

Thermal Properties	Metric	English	Comments
Melting Point	660 - 705 Â°C	1220 - 1300 Â°F	
Solidus	660 Â°C	1220 Â°F	
Liquidus	705 Â°C	1300 Â°F	

Component Elements Properties	Metric	English	Comments
Copper, Cu	20 %	20 %	
Nickel, Ni	2.0 %	2.0 %	
Silver, Ag	50 %	50 %	
Zinc, Zn	28 %	28 %	

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