## Iran Petrochemical (PCC) HIPS 8350 High Impact Polystyrene

Category : Polymer , Thermoplastic , Polystyrene (PS) , Polystyrene, Impact Modified

## Material Notes:

HIPS 8350 is a very high impact polystyrene used in the extrusion industry. This grade has an improved environmental stress crack resistance (ESCR) in comparison with standard high impact polystyrene grades. It is recommended for the production of packaging intended for products likely to cause stress cracking. HIPS8350 retains good mechanical properties at low temperatures making this grade suitable for frozen food packaging and for the production of fridge liners in contact with HCFC expanded foam insulation. Applications: extrusion sheet for thermoforming, fridge doors and cabinet liners information provided by Iran Petrochemical Commercial Co.

## Order this product through the following link:

http://www.lookpolymers.com/polymer\_Iran-Petrochemical-PCC-HIPS-8350-High-Impact-Polystyrene.php

| Physical Properties   | Metric                               | English                              | Comments   |
|-----------------------|--------------------------------------|--------------------------------------|------------|
| Density               | 1.04 g/cc                            | 0.0376 lb/in³                        |            |
| Moisture Absorption   | <= 0.100 %                           | <= 0.100 %                           | ASTM D570  |
| Linear Mold Shrinkage | 0.0040 - 0.0070 cm/cm                | 0.0040 - 0.0070 in/in                | ASTM D570  |
| Melt Flow             | 4.5 g/10 min                         | 4.5 g/10 min                         | ASTM D1238 |
|                       | @Load 5.00 kg,<br>Temperature 200 °C | @Load 11.0 lb,<br>Temperature 392 °F |            |

| Mechanical Properties      | Metric     | English        | Comments   |
|----------------------------|------------|----------------|------------|
| Tensile Strength at Break  | 20.0 MPa   | 2900 psi       | ASTM D638  |
| Tensile Strength, Yield    | 18.0 MPa   | 2610 psi       | ASTM D638  |
| Elongation at Break        | 60 %       | 60 %           | ASTM D638  |
| Tensile Modulus            | 1.60 GPa   | 232 ksi        | ASTM D638  |
| Flexural Modulus           | 1.60 GPa   | 232 ksi        | ASTM D790  |
| Izod Impact, Notched (ISO) | 9.00 kJ/m² | 4.28 ft-lb/in² | ISO 180/1A |

| Thermal Properties    | Metric     | English   | Comments   |
|-----------------------|------------|-----------|------------|
| Vicat Softening Point | >= 92.0 °C | >= 198 °F | ASTM D1525 |

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