

## **Ineos R35C-02 Polypropylene Random Copolymer**

Category: Polymer, Thermoplastic, Polypropylene (PP), Polypropylene Copolymer

## **Material Notes:**

Grade R35C-02 is a high clarity, lubricated random copolymer with a high flow rate. This material is designed for high-speed injection molding of medium- to thin-walled parts requiring excellent clarity, fast cycle times, and ease of denesting. Finished parts made with R35C-02 will exhibit a bluish hue giving a look of enhanced clarity. This material meets the requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520.Applications:Medium- to thin-walled injection molding of multi-cavity partsHousewares and consumer products – especially storage bins, containers and cupsAudio and video media rigid packagingBenefits:High flow rateFast cycling timeExcellent clarityExcellent mold release and denesting of partsGood impact resistanceInformation provided by Ineos Olefins & Polymers USA

## Order this product through the following link:

http://www.lookpolymers.com/polymer\_Ineos-R35C-02-Polypropylene-Random-Copolymer.php

| Physical Properties | Metric                               | English                              | Comments   |  |
|---------------------|--------------------------------------|--------------------------------------|------------|--|
|                     | 35 g/10 min                          | 35 g/10 min                          |            |  |
| Melt Flow           | @Load 2.16 kg,<br>Temperature 230 °C | @Load 4.76 lb,<br>Temperature 446 °F | ASTM D1238 |  |

| Mechanical Properties   | Metric     | English       | Comments   |
|-------------------------|------------|---------------|------------|
| Hardness, Rockwell R    | 83.5       | 83.5          | ASTM D785  |
| Tensile Strength, Yield | 29.6 MPa   | 4300 psi      | ASTM D638  |
| Elongation at Break     | >= 200 %   | >= 200 %      | ASTM D638  |
| Flexural Modulus        | 1.05 GPa   | 153 ksi       | ASTM D790A |
| Izod Impact, Notched    | 0.603 J/cm | 1.13 ft-lb/in | ASTM D256  |

| Thermal Properties                             | Metric  | English | Comments  |
|--|---------|---------|-----------|
| Deflection Temperature at 0.46 MPa<br>(66 psi) | 77.0 °C | 171 °F  | ASTM D648 |

| Optical Properties | Metric | English | Comments   |
|--------------------|--------|---------|--|
| Haze               | 14.3 % | 14.3 %  | As molded, 50-mil plaque, % Diffuse<br>Transmittance; ASTM D1003               |
|                    | 16.4 % | 16.4 %  | ASTM standard conditioning, 50-mil plaque, % Diffuse Transmittance; ASTM D1003 |

| Descriptive Properties | Value             | Comments |
|------------------------|-------------------|----------|
| Process                | Injection Molding |          |



| Descriptive Properties | Value<br>Mexico | Comments<br>Bamberger Polymers Distribution |
|------------------------|-----------------|---|
|                        | US & Canada     | Bamberger Polymers Distribution             |

## **Contact Songhan Plastic Technology Co.,Ltd.**

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