

Ineos Nova 8049 High Performance Styrenic Enhanced Polystyrene (discontinued **)

Category: Polymer, Thermoplastic, Polystyrene (PS)

Material Notes:

High gloss at 60°=95; at 20°C=90, Improved scuff resistance, Custom colorsApplications: Injection molding, Cost effective replacement for some ABS applications, Excellent for applications where high gloss and low coefficient of friction are requiredPerformance grades of polystyrene are engineered to have specific properties. These products can be custom colored. NOVA Chemicals can accurately match your color needs with its leading edge color technology. Injection Speed: FastColored material may differ in some properties. All molded samples were an 1/8 inch thick unless noted. Information provided by NOVA Chemicals. INEOS NOVA began October 1 2007 as an expansion of the 50:50 joint venture between NOVA Chemicals and INEOS to include North American assets.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Ineos-Nova-8049-High-Performance-Styrenic-Enhanced-Polystyrene-nbspdiscontinued-.php

Physical Properties	Metric	English	Comments
Density	1.04 g/cc	0.0376 lb/in³	ASTM D792
Linear Mold Shrinkage	0.0040 - 0.0060 cm/cm	0.0040 - 0.0060 in/in	ASTM D955
Melt Flow	6.0 g/10 min	6.0 g/10 min	ASTM D1238
	@Load 5.00 kg, Temperature 200 °C	@Load 11.0 lb, Temperature 392 °F	

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	30.0 MPa	4350 psi	2.0 in/min; ASTM D638
Elongation at Break	25 %	25 %	2.0 in/min; ASTM D638
Flexural Strength	36.0 MPa	5220 psi	0.1 in/min; ASTM D790
Flexural Modulus	2.00 GPa	290 ksi	0.1 in/min; ASTM D790
Izod Impact, Notched	10.7 J/cm	20.0 ft-lb/in	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	85.0 °C	185 °F	ASTM D648
Vicat Softening Point	100 °C	212 °F	ASTM D648

Processing Properties	Metric	English	Comments
Processing Temperature	<= 260 °C	<= 500 °F	
Rear Barrel Temperature	182 - 204 °C	360 - 399 °F	



Processing Properties Ture	Metric232 °C	English:0°F	Comments	
Front Barrel Temperature	216 - 238 °C	421 - 460 °F		
Melt Temperature	216 - 238 °C	421 - 460 °F		
Mold Temperature	27.0 - 54.0 °C	80.6 - 129 °F		
Drying Temperature	68.0 °C	154 °F		
Dry Time	2 hour	2 hour		
Back Pressure	0.345 MPa	50.0 psi		

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