

Ineos Nova 3601 General Purpose Crystal Polystyrene (discontinued **)

Category : Polymer , Thermoplastic , Polystyrene (PS) , Polystyrene, Transparent Grade

Material Notes:

Easy flow for high productivity, excellent post molding scuff resistance
 Applications: Medical, Labware
 Exposure to gamma radiation in the 2.02-6.06 megarad range has no significant effect on the physical and optical properties of the material. Properties were determined on injection molded specimens at 23°C and 50% R.H. unless otherwise specified. Information provided by NOVA Chemicals. INEOS NOVA began October 1 2007 as an expansion of the 50:50 joint venture between NOVA Chemicals and INEOS to include North American assets.

Order this product through the following link:

http://www.lookpolymers.com/polymer_ineos-Nova-3601-General-Purpose-Crystal-Polystyrene-nbspdiscontinued-.php

Physical Properties	Metric	English	Comments
Density	1.04 g/cc	0.0376 lb/in ³	ASTM D792
Linear Mold Shrinkage	0.0040 - 0.0070 cm/cm	0.0040 - 0.0070 in/in	ASTM D955
Melt Flow	12.5 g/10 min	12.5 g/10 min	Condition G

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell M	75	75	
Tensile Strength, Yield	40.0 MPa	5800 psi	ASTM D638
Elongation at Break	2.0 %	2.0 %	ASTM D638
Flexural Yield Strength	58.0 MPa	8410 psi	ASTM D790
Flexural Modulus	3.037 GPa	440.5 ksi	ASTM D790
Izod Impact, Notched	0.200 J/cm @Diameter 3.17 mm	0.375 ft-lb/in @Diameter 0.125 in	bar, 0.010" notch radius; ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	78.0 °C	172 °F	ASTM D648
Vicat Softening Point	95.0 °C	203 °F	ASTM D1525

Optical Properties	Metric	English	Comments
Refractive Index	1.59 @Wavelength 589.3 nm	1.59 @Wavelength 589.3 nm	sodium D line
Optical Density	0.046	0.046	400-700 nm avg.
Transmission, Visible	88 - 90 %	88 - 90 %	at 550 nm

Optical Properties	Metric	English	Comments
Electrical Properties	Metric	English	Comments
Dielectric Constant	2.59	2.59	
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
Dielectric Strength	19.7 kV/mm	500 kV/in	
	@Thickness 3.17 mm	@Thickness 0.125 in	

Processing Properties	Metric	English	Comments
Melt Temperature	190 - 274 °C	374 - 525 °F	
Mold Temperature	38.0 - 82.0 °C	100 - 180 °F	

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