

Ineos Nova 1510 High Heat Crystal Polystyrene

Category : Polymer , Thermoplastic , Polystyrene (PS) , Polystyrene, Heat Resistant Grade

Material Notes:

High flow and high heat resistance, Excellent clarity, USP Class VI Applications: Injection molding Exposure to gamma radiation in the 2.02-6.06 megarad range has no significant effect on the physical and optical properties of the material. Properties were determined on injection molded specimens at 23Â°C and 50% R.H. unless otherwise specified. Information provided by NOVA Chemicals. INEOS NOVA began October 1 2007 as an expansion of the 50:50 joint venture between NOVA Chemicals and INEOS to include North American assets.Â

Order this product through the following link:

http://www.lookpolymers.com/polymer_ineos-Nova-1510-High-Heat-Crystal-Polystyrene.php

Physical Properties	Metric	English	Comments
Density	1.04 g/cc	0.0376 lb/inÂ³	ASTM D792
Linear Mold Shrinkage	0.0040 - 0.0070 cm/cm	0.0040 - 0.0070 in/in	ASTM D955
Melt Flow	6.5 g/10 min	6.5 g/10 min	Condition G

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell M	75	75	
Tensile Strength, Yield	45.0 MPa	6530 psi	ASTM D638
Elongation at Break	2.0 %	2.0 %	ASTM D638
Flexural Yield Strength	66.0 MPa	9570 psi	ASTM D790
Flexural Modulus	3.037 GPa	440.5 ksi	ASTM D790
Izod Impact, Notched	0.200 J/cm @Diameter 3.17 mm	0.375 ft-lb/in @Diameter 0.125 in	bar, 0.010" notch radius; ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	90.0 Â°C	194 Â°F	ASTM D648
Vicat Softening Point	104 Â°C	219 Â°F	ASTM D1525
Flammability, UL94	HB	HB	

Optical Properties	Metric	English	Comments
Refractive Index	1.59 @Wavelength 589.3 nm	1.59 @Wavelength 589.3 nm	sodium D line
Optical Density	0.046	0.046	400-700 nm avg.

Optical Properties	Metric	English	Comments
Transmission, Visible	88 - 90 %	88 - 90 %	at 550 nm

Electrical Properties	Metric	English	Comments
Dielectric Constant	2.59	2.59	
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
Dielectric Strength	19.7 kV/mm	500 kV/in	
	@Thickness 3.17 mm	@Thickness 0.125 in	

Processing Properties	Metric	English	Comments
Melt Temperature	190 - 274 Å°C	374 - 525 Å°F	
Mold Temperature	38.0 - 82.0 Å°C	100 - 180 Å°F	

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