

Ineos Nova 1220 High Heat Crystal Polystyrene (discontinued **)

Category : Polymer , Thermoplastic , Polystyrene (PS) , Polystyrene, Heat Resistant Grade

Material Notes:

Good processing characteristics, Low residual monomer, Low oligomers
 Applications: Direct injection foam, Biaxially oriented sheet, Glazing sheet
 Exposure to gamma radiation in the 2.02-6.06 megarad range has no significant effect on the physical and optical properties of the material. Properties were determined on injection molded specimens at 23°C and 50% R.H. unless otherwise specified. Information provided by NOVA Chemicals. This grade no longer in product line. INEOS NOVA began October 1 2007 as an expansion of the 50:50 joint venture between NOVA Chemicals and INEOS to include North American assets.

Order this product through the following link:

http://www.lookpolymers.com/polymer_ineos-Nova-1220-High-Heat-Crystal-Polystyrene-nbspdiscontinued-.php

Physical Properties	Metric	English	Comments
Density	1.04 g/cc	0.0376 lb/in ³	ASTM D792
Linear Mold Shrinkage	0.0040 - 0.0070 cm/cm	0.0040 - 0.0070 in/in	ASTM D955
Melt Flow	1.9 g/10 min	1.9 g/10 min	Condition G

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell M	75	75	
Tensile Strength, Yield	51.0 MPa	7400 psi	ASTM D638
Elongation at Break	2.5 %	2.5 %	ASTM D638
Flexural Yield Strength	83.0 MPa	12000 psi	ASTM D790
Flexural Modulus	3.24 GPa	470 ksi	ASTM D790
Izod Impact, Notched	0.200 J/cm @Diameter 3.17 mm	0.375 ft-lb/in @Diameter 0.125 in	bar, 0.010" notch radius; ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	93.0 °C	199 °F	ASTM D648
Vicat Softening Point	107 °C	225 °F	ASTM D1525
Flammability, UL94	HB	HB	

Optical Properties	Metric	English	Comments
Refractive Index	1.59 @Wavelength 589.3 nm	1.59 @Wavelength 589.3 nm	sodium D line

Optical Properties	Metric	English	Comments
Transmission, Visible	88 - 90 %	88 - 90 %	in avg. at 550 mm

Electrical Properties	Metric	English	Comments
Dielectric Constant	2.59	2.59	
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
Dielectric Strength	19.7 kV/mm	500 kV/in	
	@Thickness 3.17 mm	@Thickness 0.125 in	

Processing Properties	Metric	English	Comments
Melt Temperature	190 - 274 °C	374 - 525 °F	
Mold Temperature	38.0 - 82.0 °C	100 - 180 °F	

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China