## Ineos K44-15-123 HDPE Copolymer with Carbon Black

Category : Polymer , Thermoplastic , Polyethylene (PE) , HDPE , High Density Polyethylene (HDPE), Carbon Black Filled

## Material Notes:

FortiflexÂ® K44-15-123 is a black high density polyethylene copolymer designed specifically for extrusion of potable water, industrial, and mining pipe. It has NSF certification and is recognized by the Plastic Pipe Institute as having a PE 3408 rating. The natural version of this resin is available as FortiflexÂ® K44-15-122.2.5\% Carbon Black Concentration

Order this product through the following link:
http://www.lookpolymers.com/polymer_Ineos-K44-15-123-HDPE-Copolymer-with-Carbon-Black.php

| Physical Properties | Metric | English | Comments |
| :---: | :---: | :---: | :---: |
| Density | $0.955 \mathrm{~g} / \mathrm{cc}$ | $0.0345 \mathrm{lb} / \mathrm{in}^{\text {A }}{ }^{3}$ | ASTM D4883 |
| Environmental Stress Crack Resistance | >= 5000 hour | >= 5000 hour | Condition C; same value for Pipe Ring ESCR; ASTM D 1693 |
|  | $13 \mathrm{~g} / 10 \mathrm{~min}$ | $13 \mathrm{~g} / 10 \mathrm{~min}$ |  |
| Melt Flow | @Load 2.16 kg, Temperature $190 \mathrm{Â}^{\circ} \mathrm{C}$ | @Load 4.76 lb , Temperature $374 \hat{A}^{\circ} F$ | ASTM D1238 |
| Mechanical Properties | Metric | English | Comments |
| Hardness, Shore D | 68 | 68 | ASTM D2240 |
| Tensile Strength, Ultimate | 31.0 MPa | 4500 psi | ASTM D638 |
| Tensile Strength, Yield | 22.8 MPa | 3310 psi | ASTM D638 |
| Elongation at Break | >= $800 \%$ | >= $800 \%$ | ASTM D638 |
| Flexural Modulus | 0.830 GPa | 120 ksi | 2\% Secant-Method 1; ASTM D790 |
| Izod Impact, Notched | 3.20 J/cm | $5.99 \mathrm{ft}-\mathrm{lb} / \mathrm{in}$ | ASTM D256 |
| Thermal Properties | Metric | English | Comments |
| Vicat Softening Point | $126 \hat{A}^{\circ} \mathrm{C}$ | 259 Â ${ }^{\circ} \mathrm{F}$ | ASTM D1525 |
| Brittleness Temperature | $<=-118 \hat{A}^{\circ} \mathrm{C}$ | <= -180 A ${ }^{\circ} \mathrm{F}$ | ASTM D746 |

## Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com
Email : sales@lookpolymers.com
Tel : +86 021-51131842
Mobile : +86 13061808058
Skype: lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China

