

Ineos ABS Lustran® 752

Category : Polymer , Thermoplastic , ABS Polymer , Acrylonitrile Butadiene Styrene (ABS), Impact Grade, Molded

Material Notes:

Key Features: Unfilled High impact or high impact modified Suitable processing methods: Sheet extrusion Thermoforming

Order this product through the following link:

http://www.lookpolymers.com/polymer_ineos-ABS-Lustran-752.php

Physical Properties	Metric	English	Comments
Density	1.05 g/cc	0.0379 lb/in ³	
Melt Flow	5.2 g/10 min @Load 10.0 kg, Temperature 220 °C	5.2 g/10 min @Load 22.0 lb, Temperature 428 °F	cm ³ /10 min.

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	37.0 MPa	5370 psi	
Elongation at Break	29 %	29 %	Nominal
Elongation at Yield	3.4 %	3.4 %	
Tensile Modulus	1.91 GPa	277 ksi	
Charpy Impact, Notched	4.10 J/cm ²	19.5 ft-lb/in ²	
	3.00 J/cm ² @Temperature -30.0 °C	14.3 ft-lb/in ² @Temperature -22.0 °F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	94.0 µm/m-°C @Temperature 20.0 °C	52.2 µin/in-°F @Temperature 68.0 °F	
Deflection Temperature at 0.46 MPa (66 psi)	92.0 °C	198 °F	
Deflection Temperature at 1.8 MPa (264 psi)	79.0 °C	174 °F	
Flammability, UL94	HB @Thickness 1.50 mm	HB @Thickness 0.0591 in	UL Recognized
	HB @Thickness 3.00 mm	HB @Thickness 0.118 in	UL Recognized

Electrical Properties	Metric	English	Comments
Dissipation Factor	0.0121	0.0121	
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
	0.0122	0.0122	
	@Frequency 100 Hz	@Frequency 100 Hz	

Processing Properties	Metric	English	Comments
Melt Temperature	250 Â°C	482 Â°F	Injection Molding
Mold Temperature	60.0 Â°C	140 Â°F	Injection Molding
Injection Velocity	200 mm/sec	7.87 in/sec	
Injection Pressure	55.0 MPa	7980 psi	

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