

Industrial Laminates/Norplex NP611 Paper Base Laminate

Category : Polymer , Thermoset , Phenolic

Material Notes:

Description: Hot punching general-purpose phenolic grade. Mechanical properties approach those of NP610 with improved electrical properties and moisture resistance. Thickness Tested: 0.062", 0.125" and 0.500".

Order this product through the following link:

http://www.lookpolymers.com/polymer_Industrial-LaminatesNorplex-NP611-Paper-Base-Laminate.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.32 - 1.38 g/cc	1.32 - 1.38 g/cc	ASTM D792
	@Thickness 1.57 mm	@Thickness 0.0620 in	
Moisture Absorption at Equilibrium	2.2 %	2.2 %	ASTM D229
	@Thickness 1.57 mm	@Thickness 0.0620 in	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell M	90 - 110	90 - 110	ASTM D785
	@Thickness 1.57 mm	@Thickness 0.0620 in	
Tensile Strength, Yield	93.1 MPa	13500 psi	CW; ASTM D638
	@Thickness 1.57 mm	@Thickness 0.0620 in	
	124 MPa	18000 psi	LW; ASTM D638
	@Thickness 1.57 mm	@Thickness 0.0620 in	
Modulus of Elasticity	6.21 GPa	900 ksi	CW; ASTM D229
	@Thickness 1.57 mm	@Thickness 0.0620 in	
	8.27 GPa	1200 ksi	LW; ASTM D229
	@Thickness 1.57 mm	@Thickness 0.0620 in	
Flexural Strength	152 MPa	22000 psi	CW; ASTM D790
	@Thickness 1.57 mm	@Thickness 0.0620 in	
	200 MPa	29000 psi	LW; ASTM D790
	@Thickness 1.57 mm	@Thickness 0.0620 in	
Compressive Strength	310 MPa	45000 psi	ASTM D695
	@Thickness 12.7 mm	@Thickness 0.500 in	
Shear Strength	84.1 MPa	12200 psi	ASTM D732
	@Thickness 15.7 mm	@Thickness 0.620 in	

Mechanical Properties	Metric <small>J/cm</small>	English <small>-lb/in</small>	Comments
Izod Impact, Unnotched	@Thickness 12.7 mm	@Thickness 0.500 in	CW, Cond E-48/50; ASTM D256
	0.374 J/cm	0.700 ft-lb/in	LW, Cond E-48/50; ASTM D256
	@Thickness 12.7 mm	@Thickness 0.500 in	

Thermal Properties	Metric	English	Comments
CTE, linear	13.0 $\mu\text{m}/\text{m}\cdot\text{Å}^\circ\text{C}$	7.22 $\mu\text{in}/\text{in}\cdot\text{Å}^\circ\text{F}$	x-axis; IPC-TM 650-2.4.24
	@Thickness 1.57 mm, Temperature 20.0 $\text{Å}^\circ\text{C}$	@Thickness 0.0620 in, Temperature 68.0 $\text{Å}^\circ\text{F}$	
CTE, linear, Transverse to Flow	17.0 $\mu\text{m}/\text{m}\cdot\text{Å}^\circ\text{C}$	9.44 $\mu\text{in}/\text{in}\cdot\text{Å}^\circ\text{F}$	x-axis; IPC-TM 650-2.4.24
	@Thickness 1.57 mm, Temperature 20.0 $\text{Å}^\circ\text{C}$	@Thickness 0.0620 in, Temperature 68.0 $\text{Å}^\circ\text{F}$	
Maximum Service Temperature, Air	130 $\text{Å}^\circ\text{C}$	266 $\text{Å}^\circ\text{F}$	
Flammability, UL94	HB	HB	
	@Thickness 1.57 mm	@Thickness 0.0620 in	

Electrical Properties	Metric	English	Comments
Dielectric Strength	23.6 kV/mm	600 kV/in	Cond A; ASTM D229 S.T.
	@Thickness 1.57 mm	@Thickness 0.0620 in	
Dielectric Breakdown	50000 V	50000 V	Cond A; ASTM D229 S/S
	@Thickness 1.57 mm	@Thickness 0.0620 in	
Arc Resistance	75 sec	75 sec	ASTM D495
	@Thickness 3.17 mm	@Thickness 0.125 in	
Comparative Tracking Index	180 V	180 V	ASTM D3638
	@Thickness 3.17 mm	@Thickness 0.125 in	

Descriptive Properties	Value	Comments
Bond Strength	1100 lb	0.5", ASTM D229
Color	Natural, Black, Chocolate	

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