

Indium Corp. 3592 Wave Solder Flux, No-Residue

Category : Fluid

Material Notes:

3592 Wave soldering Flux is a low-solids, non-halide rosin/resin free formulation designed to leave a no-residue appearance. This flux contains very effective flux activators that provide excellent solderability and reduced defects on surface mount, mixed technology and through-hole electronic assemblies. 3592 can be used with common board finishes including HASL, Immersion Ag, ENIG, OSP and other alternative coatings to provide excellent through-hole penetration resulting in better topside solder fillets. Features Rosin/resin-free with ultra low residue appearance. Low residue won't interfere with probe testing requirements. Can be conformal coated without cleaning. Meets IPC and Bellcore reliability specifications. Physical Properties Color: Clear Flux Type Classification: ORL0 Information provided by the manufacturer, Indium Corporation of America.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Indium-Corp-3592-Wave-Solder-Flux-No-Residue.php

Physical Properties	Metric	English	Comments
Specific Gravity	0.820 g/cc	0.820 g/cc	
	@Temperature 25.0 Â°C	@Temperature 77.0 Â°F	
Solids Content	0.826 g/cc	0.826 g/cc	
	@Temperature 15.5 Â°C	@Temperature 59.9 Â°F	
Solids Content	3.0 %	3.0 %	

Thermal Properties	Metric	English	Comments
Flash Point	12.2 Â°C	54.0 Â°F	TCC

Chemical Properties	Metric	English	Comments
Acid Value	22	22	

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