

## ICO Polymers ICORENE<sup>®</sup>,ç 324-1323 LMDPE Rotational Molding Resin

Category : Polymer , Thermoplastic , Polyethylene (PE) , MDPE , Linear Medium Density Polyethylene (LMDPE), Rotational Molded

**Material Notes:**

Description: ICORENE 324-1323 is a linear medium density polyethylene developed for use in rotational molding. It has very good flow properties allowing the material to reproduce fine detail and melt out very quickly. Key Characteristics: fast molding, quick removal of surface pinholes, good balance of physical properties. Applications: This ICORENE<sup>®</sup> grade is particularly suitable for use in high flow applications. Information provided by ICO Polymers.A Schulman acquired ICO, Inc. in 2010.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_ICO-Polymers-ICORENE-324-1323-LMDPE-Rotational-Molding-Resin.php](http://www.lookpolymers.com/polymer_ICO-Polymers-ICORENE-324-1323-LMDPE-Rotational-Molding-Resin.php)

Physical Properties	Metric	English	Comments
Density	0.935 g/cc	0.0338 lb/in <sup>3</sup>	ASTM D1505
Melt Index of Compound	5.0 g/10 min @Load 2.16 kg, Temperature 190 °C	5.0 g/10 min @Load 4.76 lb, Temperature 374 °F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	53	53	ASTM D2240
Tensile Strength, Yield	17.0 MPa	2470 psi	50 mm/min; ASTM D638
Elongation at Break	520 %	520 %	50 mm/min; ASTM D638
Flexural Modulus	0.420 GPa	60.9 ksi	1.3 mm/min; ASTM D790
Impact	17 @Temperature -20.0 °C	17 @Temperature -4.00 °F	J/mm, instrumented impact, rotomolded test sample; ICO R&D1.14

Descriptive Properties	Value	Comments
UV Light Weatherometer Test	8000 hours	ASTM G26

## Contact Songhan Plastic Technology Co.,Ltd.

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