

ICO Polymers ICORENEâ, ¢ 115-1653 LMDPE Rotational Molding Resin

Category: Polymer, Thermoplastic, Polyethylene (PE), MDPE, Linear Medium Density Polyethylene (LMDPE), Rotational Molded

Material Notes:

Description: ICORENE 115-1653 polyethylene developed for use in rotational molding. It is an easy processing material with good surface gloss, scratch resistance and generally balanced physical properties. This product is enhanced by ICOPower, OptiFlo, ColorBrite and RotoGo. The base resin is FDA approved and is fully stabilized to UV8 level. Key Characteristics: easy processing, good rigidity, good scratch resistance. Applications: This ICORENE® grade is particularly suitable for use in playground applications. Information provided by ICO Polymers.A Schulman acquired ICO, Inc. in 2010.

Order this product through the following link:

http://www.lookpolymers.com/polymer_ICO-Polymers-ICORENE-115-1653-LMDPE-Rotational-Molding-Resin.php

Physical Properties	Metric	English	Comments
Density	0.938 g/cc	0.0339 lb/in³	ASTM D1505
Melt Index of Compound	5.4 g/10 min	5.4 g/10 min	ASTM D1238
	@Load 2.16 kg, Temperature 190 °C	@Load 4.76 lb, Temperature 374 °F	

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	57	57	ASTM D2240
Tensile Strength, Yield	19.14 MPa	2776 psi	2"/min; ASTM D638
Elongation at Break	350 %	350 %	2"/min; ASTM D638
Flexural Modulus	0.635 GPa	92.1 ksi	ASTM D790
Impact	19.6	19.6	J/mm, instrumented impact, rotomolded test sample; ICO R&D1.14
	@Temperature -20.0 °C	@Temperature -4.00 °F	

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