

## **Huntsman DY 9577 Special Hardener**

Category: Polymer, Thermoset, Epoxy, Epoxy Cure Resin

## **Material Notes:**

Mix Ratio with 100 phr GY 6010 is 1.Comments/Applications: Latent catalytic curing agent for liquid epoxy resins or as a latent accelerator for anhydride cured epoxy resins. Latent at RT in GY 6010. BCL3 amine complex. Yellowish brown semi-solid. High reactivity above 120°C. Good working time below 80°C. Casting, encapsulation, powder coatings, filament winding, pultrusion, molding, electrical tapes.Data provided by Ciba Specialty Chemicals.Ciba Specialty Chemicals has been acquired by Huntsman.

## Order this product through the following link:

http://www.lookpolymers.com/polymer\_Huntsman-DY-9577-Special-Hardener.php

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	25.0 - 31.0 °C	77.0 - 87.8 °F	Softening Range

Processing Properties	Metric	English	Comments
Processing Temperature	120 °C	248 °F	Cure Schedule: 2 hrs @ 120°C, 6 hrs @ 150°C, or 2 hrs @ 190°C

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