

Hexcel® Redux® 335U Adhesive film for bonding metallic and composite components (0.06 psf)

Category: Polymer, Adhesive, Film, Thermoset, Epoxy, Epoxy Adhesive

Material Notes:

Redux 335 is a film adhesive curing at 250F. It is available in a range of standard areal weights from 0.015 to 0.06 psf. It is available either unsupported or with knitted and/or matt carrier for additional glueline thickness control. Features: Cures in 60 min at 250°F for optimum properties; Good lap shear performance at temperatures ranging from -67°F to 210°F; Excellent peel properties from -67°F to 180°F; Excellent properties in sandwich structures from -67°F to 180°F; Good performance with 250°F - curing fibre reinforced composites in either co-cure or secondary bonding pocesses; Good drape at temperatures as low as 50°F; Less than 1% volatile content. Applications: Aluminum to aluminum bonding; Fiber-reinforced composite to composite bonding; Aluminum honeycomb sandwich bonding.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Hexcel-Redux-335U-Adhesive-film-for-bonding-metallic-and-composite-components-006-psf.php

| Mechanical Properties | Metric | English | Comments |
|-----------------------|----------------------|----------------------|------------|
| Shear Strength | 17.9 MPa | 2600 psi | Lap Shear |
| | @Temperature 93.3 °C | @Temperature 200 °F | Lap Sileai |
| | 35.9 MPa | 5200 psi | Lap Shear |
| | @Temperature 60.0 °C | @Temperature 140 °F | |
| | 46.9 MPa | 6800 psi | Lap Shear |
| | @Temperature 21.1 °C | @Temperature 70.0 °F | |
| Peel Strength | 8.77 kN/m | 50.0 pli | |
| | @Temperature 21.1 °C | @Temperature 70.0 °F | |

| Processing Properties | Metric | English | Comments |
|-----------------------|-----------------------|-----------------------|----------|
| Shelf Life | 12.0 Month | 12.0 Month | |
| | @Temperature -17.8 °C | @Temperature 0.000 °F | |

| Descriptive Properties | Value | Comments |
|--------------------------------|-------|----------|
| Areal Weight (psf) | 0.06 | |
| Climbing Drum Peel (in-lb/3in) | 160 | 70°F |
| Standard Roll (ft2) | 540 | |
| Support | None | |



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