

Hexcel® Redux® 319A High Performance Modified Epoxy Film Adhesive (0.06 psf)

Category : Polymer , Adhesive , Film , Thermoset , Epoxy , Epoxy Adhesive

Material Notes:

Redux 319 is a high performance modified epoxy film adhesive curing at 350°F. It is available in both supported and unsupported versions at areal weights between 0.03 and 0.08 psf. The supported versions contain a woven nylon carrier for glue line thickness control and improved handleability. Redux 319 is a hot melt film which is free from solvents and consequently it has a very low volatile content. Features: Cures in 60 min at 350°F; Good performance at temperatures ranging from -67°F to 300°F; Good short-term exposure performance at 350°F; Excellent peel properties; Good drape at ambient temperatures; Less than 1% volatile content. Applications: Aluminum to aluminum bonding; Fiber-reinforced composite to composite bonding; Aluminum honeycomb sandwich bonding; Aramid honeycomb sandwich bonding.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Hexcel-Redux-319A-High-Performance-Modified-Epoxy-Film-Adhesive-006-psf.php

Mechanical Properties	Metric	English	Comments
Shear Strength	16.0 MPa	2320 psi	Lap Shear
	@Temperature 149 °C	@Temperature 300 °F	
	36.0 MPa	5220 psi	Lap Shear, Primed with Redux 119
	@Temperature 22.2 °C	@Temperature 72.0 °F	
Peel Strength	6.68 kN/m	38.1 pli	Bell Peel
	@Temperature 22.2 °C	@Temperature 72.0 °F	

Processing Properties	Metric	English	Comments
Shelf Life	18.0 Month	18.0 Month	
	@Temperature -17.8 °C	@Temperature 0.000 °F	

Descriptive Properties	Value	Comments
Areal Weight (psf)	0.06	
Climbing Drum Peel (in-lb/3in)	74	72°F
Standard Roll (ft2)	430	
Support	Woven nylon carrier	

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