

Hexcel® HexWeb® HRP/F35 - 2.5 Nonmetallic Flex-Core Honeycomb

Category: Ceramic, Glass, Glass Fiber, Other Engineering Material, Composite Fibers, Polymer, Thermoset, Phenolic

Material Notes:

Designation: Material/Cell Size (cells per lineal foot in W direction)-DensityHexcel manufactures two types of nonmetallic reinforced plastic HexWeb® Flex-Core®: HexWeb® HRP - Fiberglasses cloth reinforced with a high temperature phenolic resin. This product provides good retention of strength for temperatures up to 350°F.HexWeb® HRH-10 - NOMEX® aramid paper reinforced with a high temperature phenolic resin. This product provides good retention of strength for temperatures up to 300°F.Features: Specifically designed for formability; Retains mechanical properties in the curved condition; Offers cost savings for curved panels.Applications: The HexWeb® Nonmetallic Flex-Core® cell configuration as opposed to the standard hexagonal cell honeycomb provides for exceptional formability into compound curvatures with reduced anticlastic curvature and controlled buckling of cell walls. When formed into tight radii, HexWeb® Nonmetallic Flex-Core® provides higher shear strengths than comparable hexagonal cores of equivalent density. HexWeb® Nonmetallic Flex-Core® applications exist wherever extreme curvature dictates a flexible cell geometry, e.g. radomes, ducts, leading edges of wings and stabilizers.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Hexcel-HexWeb-HRPF35-25-Nonmetallic-Flex-Core-Honeycomb.php

| Physical Properties | Metric | English | Comments |
|---------------------|-------------|----------------------------|----------|
| Density | 0.0400 g/cc | 0.00145 lb/in ³ | |

| Mechanical Properties | Metric | English | Comments |
|----------------------------|--------------|-------------|-------------------------------|
| Compressive Yield Strength | >= 0.621 MPa | >= 90.0 psi | Bare, min |
| | >= 0.724 MPa | >= 105 psi | Stabilized, min |
| | 0.827 MPa | 120 psi | Bare, typ |
| | 0.965 MPa | 140 psi | Stabilized, typ |
| Shear Modulus | 0.0207 GPa | 3.00 ksi | Plate Shear, W Direction, typ |
| | 0.496 GPa | 72.0 ksi | Plate Shear, L Direction, typ |
| Shear Strength | >= 0.276 MPa | >= 40.0 psi | Plate Shear, W Direction, min |
| | 0.310 MPa | 45.0 psi | Plate Shear, W Direction, typ |
| | >= 0.496 MPa | >= 72.0 psi | Plate Shear, L Direction, min |
| | 0.586 MPa | 85.0 psi | Plate Shear, L Direction, typ |

| Thermal Properties | Metric | English | Comments |
|----------------------------------|--------|---------|----------|
| Maximum Service Temperature, Air | 177 °C | 350 °F | |

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