

## Hexcel® HexWeb® CR-PAA™ 1/4-5052-0.003 Phosphoric Acid Anodized Aluminum Honeycomb

Category : Metal , Metal Foam, Mesh, or Honeycomb , Nonferrous Metal , Aluminum Alloy , 5000 Series Aluminum Alloy

### Material Notes:

Grade is designated as "Cell Size-Alloy-Foil Gauge." The life cycle of aluminum honeycomb sandwich structures in a given application can be directly related to the quality of the bond between the face sheets that carry bending loads and the honeycomb that carries the shear loads. The adhesive is the interface between the facing and the core in the same way that the oxide on the aluminum and the primer that has been applied to it is the interface between the honeycomb substrate material and the bonding adhesive. This interface is critical to the performance of honeycomb bonded assemblies. HexWeb® CR-PAA™ is designed for aircraft structures that are exposed to demanding environmental conditions. HexWeb® CR-PAA™ outperforms standard MIL-C-7438 core in salt spray and HexWeb® crack propagation tests.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Hexcel-HexWeb-CR-PAA-14-5052-0003-Phosphoric-Acid-Anodized-Aluminum-Honeycomb.php](http://www.lookpolymers.com/polymer_Hexcel-HexWeb-CR-PAA-14-5052-0003-Phosphoric-Acid-Anodized-Aluminum-Honeycomb.php)

Physical Properties	Metric	English	Comments
Density	0.0961 g/cc	0.00347 lb/in³	Nominal

Mechanical Properties	Metric	English	Comments
Compressive Yield Strength	>= 4.34 MPa	>= 630 psi	Bare, min
	>= 4.55 MPa	>= 660 psi	Stabilized, min
	6.83 MPa	990 psi	Bare, typ
	7.58 MPa	1100 psi	Stabilized, typ
Compressive Modulus	1.62 GPa	235 ksi	Stabilized, typ
Shear Modulus	0.279 GPa	40.5 ksi	Plate Shear, W Direction, typ
	0.662 GPa	96.0 ksi	Plate Shear, L Direction, typ
Shear Strength	>= 1.83 MPa	>= 265 psi	Plate Shear, W Direction, min
	2.34 MPa	340 psi	Plate Shear, W Direction, typ
	>= 3.07 MPa	>= 445 psi	Plate Shear, L Direction, min
	3.65 MPa	530 psi	Plate Shear, L Direction, typ

## Contact Songhan Plastic Technology Co.,Ltd.

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