

Henkel Hysol EA 9845 SF Composite Surfacing Film

Category : Polymer , Film

Material Notes:

Epoxy-based composite surfacing film improves surface quality of honeycomb stiffened composite parts. Reduced weight vs conventional surfacing films. Cures at 250°F/121°C or 350°F/177°C with a variety of epoxy preregs. Resistant to microcracking from thermal cycling.

Black and lightning strike versions available.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Henkel-Hysol-EA-9845-SF-Composite-Surfacing-Film.php

Physical Properties	Metric	English	Comments
Storage Temperature	-18.0 °C	-0.400 °F	

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	177 °C	351 °F	

Processing Properties	Metric	English	Comments
Cure Time	60.0 min	1.00 hour	
	@Temperature 121 °C	@Temperature 250 °F	
	60.0 min	1.00 hour	
	@Temperature 177 °C	@Temperature 351 °F	

Descriptive Properties	Value	Comments
Out-Time (days)	21	at 32°C
	45	at 25°C

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