

Henkel Hysol EA 9257 Primer

Category : Polymer , Thermoset

Material Notes:

Waterborne, corrosion-inhibiting primer, maintains surface bondability after multiple prebonding cure cycles. Meets SCAQMD Rule 1124.

Replacement for Hysol EA 9210B.Applications: Sprayable Low Viscosity Wet Lay-up Metal and Honeycomb Bonding

Order this product through the following link:

http://www.lookpolymers.com/polymer_Henkel-Hysol-EA-9257-Primer.php

Physical Properties	Metric	English	Comments
Storage Temperature	5.00 °C	41.0 °F	

Mechanical Properties	Metric	English	Comments
Tensile Strength	8.00 MPa	1160 psi	Flatwise
Adhesive Bond Strength	13.8 MPa	2000 psi	Lap Shear
	@Temperature 177 °C	@Temperature 351 °F	
	33.1 MPa	4800 psi	Lap Shear
	@Temperature -55.0 °C	@Temperature -67.0 °F	
	34.5 MPa	5000 psi	Lap Shear
	@Temperature 25.0 °C	@Temperature 77.0 °F	

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	177 °C	351 °F	

Processing Properties	Metric	English	Comments
Cure Time	60.0 min	1.00 hour	
	@Temperature 132 °C	@Temperature 270 °F	

Descriptive Properties	Value	Comments
Honeycomb Climbing Drum Peel, mN/m	60	at 25°C
Out-Time (days)	30	at 25°C
Primer Coverage, sq.m/L	416	at 8µm dry film thickness

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