

## Heatbath/Park Uni-Hard IR High Speed Hardening Salt

Category : Ceramic , Fluid , Quenchant

### Material Notes:

Frequently used as a preheat for tool hardening or as a heating medium for continuous production hardening. Dragout is minimal because of high fluidity. Uni-Hard IR is water-soluble and non-hygroscopic. Nonferrous and precious metals as well as ferrous alloys can be treated in Uni-Hard IR. Information provided by Heatbath Corporation - Park Metallurgical.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_HeatbathPark-Uni-Hard-IR-High-Speed-Hardening-Salt.php](http://www.lookpolymers.com/polymer_HeatbathPark-Uni-Hard-IR-High-Speed-Hardening-Salt.php)

Thermal Properties	Metric	English	Comments
Melting Point	549 Â°C	1020 Â°F	
Maximum Service Temperature, Air	927 Â°C	1700 Â°F	Upper limit of working range
Minimum Service Temperature, Air	593 Â°C	1100 Â°F	Lower limit of working range

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