

Heatbath/Park Sta-Hard 17 High Speed Hardening Salt

Category: Ceramic, Fluid, Quenchant

Material Notes:

A neutral salt for hardening, annealing, normalizing, or preheating high speed tools. It is non-decarburizing, making it suitable for heating alloy tool steels which require high hardening temperatures. Information provided by Heatbath Corporation - Park Metallurgical.

Order this product through the following link:

http://www.lookpolymers.com/polymer_HeatbathPark-Sta-Hard-17-High-Speed-Hardening-Salt.php

Thermal Properties	Metric	English	Comments
Melting Point	635.0 °C	1175 °F	
Maximum Service Temperature, Air	1040 °C	1900 °F	Upper limit of working range
Minimum Service Temperature, Air	704 °C	1300 °F	Lower limit of working range

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