

## Heatbath/Park Speed Quench #1 Water-Based Quenchant

Category: Fluid, Quenchant

## **Material Notes:**

An inhibited "brine" quench supplied in granular form to be dissolved in water. While quenching like brine or caustic, it prevents rusting and does not generate disagreeable fumes. Recommended concentration of 8% to 10% is controlled by specific gravity measurements. Typical concentration is 10%. Information provided by Heatbath Corporation - Park Metallurgical.

## Order this product through the following link:

http://www.lookpolymers.com/polymer\_HeatbathPark-Speed-Quench-1-Water-Based-Quenchant.php

Physical Properties	Metric	English	Comments
Saybolt Viscosity at 100°F	32 SUS	32 SUS	

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	65.6 °C	150 °F	Upper limit of working range
Minimum Service Temperature, Air	10.0 °C	50.0 °F	Lower limit of working range

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