

## Heatbath/Park Parquench 90 Water-Based Quenchant

Category: Fluid, Quenchant

## **Material Notes:**

The higher molecular weight polymer package. It is generally used for higher alloy steels and all types of metals where the control of distortion is of prime importance. Typical concentration is 15%.Information provided by Heatbath Corporation - Park Metallurgical.

Order this product through the following link:

http://www.lookpolymers.com/polymer\_HeatbathPark-Parquench-90-Water-Based-Quenchant.php

Physical Properties	Metric	English	Comments
Saybolt Viscosity at 100°F	36 SUS	36 SUS	

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	65.6 °C	150 °F	Upper limit of working range
Minimum Service Temperature, Air	26.7 °C	80.0 °F	Lower limit of working range

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