

## Heatbath/Park High Speed 75 High Speed Hardening Salt

Category: Ceramic, Fluid, Quenchant

## **Material Notes:**

Used in forging, brazing and high temperature hardening of high speed, high carbon, high chrome steels and stainless steels. Finish ground tools can be heated in High Speed 75 without harming critical areas such as threaded sections. Formulated per MIL-S-10699-B, Class 7AInformation provided by Heatbath Corporation - Park Metallurgical.

## Order this product through the following link:

http://www.lookpolymers.com/polymer\_HeatbathPark-High-Speed-75-High-Speed-Hardening-Salt.php

Thermal Properties	Metric	English	Comments
Melting Point	954 °C	1750 °F	
Maximum Service Temperature, Air	1320 °C	2400 °F	Upper limit of working range
Minimum Service Temperature, Air	1040 °C	1900 °F	Lower limit of working range

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