

Heatbath/Park Alu-Braze 930 Aluminum Brazing Salt

Category : Ceramic , Fluid , Quenchant

Material Notes:

An improved salt having similar compositions but improved braze characteristics compared to Alu-Braze 960. The lower melt point offers good fluidity over a wider temperature and is ideally suited for brazing complex shapes and configurations. This broader range fluidity enhances both brazing and drainage, which can be critical for certain parts. Information provided by Heatbath Corporation - Park Metallurgical.

Order this product through the following link:

http://www.lookpolymers.com/polymer_HeatbathPark-Alu-Braze-930-Aluminum-Brazing-Salt.php

Thermal Properties	Metric	English	Comments
Melting Point	499 Â°C	930 Â°F	
Maximum Service Temperature, Air	649 Â°C	1200 Â°F	Upper limit of working range
Minimum Service Temperature, Air	538 Â°C	1000 Â°F	Lower limit of working range

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