

Heatbath/Park AL-3 High Speed Hardening Salt

Category : Ceramic , Fluid , Quenchant

Material Notes:

A low-cost granular mixture of nitrates formulated for tempering steels where the lower melting point and wider working range of AL-2 are not needed. Like AL-2, AL-3 is a highly fluid bath that offers low dragout because of its fast drainage properties. It is another non-chloride alternative. Information provided by Heatbath Corporation - Park Metallurgical.

Order this product through the following link:

http://www.lookpolymers.com/polymer_HeatbathPark-AL-3-High-Speed-Hardening-Salt.php

Thermal Properties	Metric	English	Comments
Melting Point	304 Â°C	580 Â°F	
Maximum Service Temperature, Air	593 Â°C	1100 Â°F	Upper limit of working range
Minimum Service Temperature, Air	332 Â°C	630 Â°F	Lower limit of working range

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