

Heatbath/Park AAA Quench Oil

Category : Fluid , Quenchant

Material Notes:

AAA Quench Oil is the most widely specified accelerated fast oil quenchant. It is ideal for carbon steel and low and medium alloy steel. AAA Quench Oil achieves faster cooling rates through intensified action in the initial stages. This, and slower cooling through the martensitic transformation range, minimize distortion and ensures uniform maximum hardness to a greater depth. Characteristics Easy to wash off for bright, clean work Oxidation-resistant Minimum drag-out Exceptional thermal stability Suitable for integral quenching and austenitized parts Quenches parts of different steel, size, and shape with little or no change in operating parameters. Information provided by Heatbath Corporation - Park Metallurgical.

Order this product through the following link:

http://www.lookpolymers.com/polymer_HeatbathPark-AAA-Quench-Oil.php

Physical Properties	Metric	English	Comments
Saybolt Viscosity at 100Â°F	85 SUS	85 SUS	

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	82.2 Â°C	180 Â°F	Upper limit of working range
Minimum Service Temperature, Air	37.8 Â°C	100 Â°F	Lower limit of working range
Flash Point	171 Â°C	340 Â°F	

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