

## Heatbath/Park #50 Oil Quench

Category : Fluid , Quenchant

**Material Notes:**

Low viscosity quench oil that approaches water in quench speed, yet gives a more uniform, less severe quench than water. Recommended for open quench system operating below 120°C. Information provided by Heatbath Corporation - Park Metallurgical.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_HeatbathPark-50-Oil-Quench.php](http://www.lookpolymers.com/polymer_HeatbathPark-50-Oil-Quench.php)

Physical Properties	Metric	English	Comments
Saybolt Viscosity at 100°F	45 SUS	45 SUS	

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	48.9 °C	120 °F	Upper limit of working range
Minimum Service Temperature, Air	10.0 °C	50.0 °F	Lower limit of working range
Flash Point	138 °C	280 °F	

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