

Heatbath/Park 420 Quench Oil

Category : Fluid , Quenchant

Material Notes:

420 Quench Oil is ideal for high alloy steel and distortion-prone parts. It is a "medium-hot", accelerated quench oil used between 200Â° and 300Â°F for applications where distortion must be minimized with little sacrifice in "as quenched" hardness. 420 Quench Oil offers maximum quench control; it is oxidation-resistant, highly predictable and easy to wash off. Automotive Approved. Information provided by Heatbath Corporation - Park Metallurgical.

Order this product through the following link:

http://www.lookpolymers.com/polymer_HeatbathPark-420-Quench-Oil.php

Physical Properties	Metric	English	Comments
Saybolt Viscosity at 100Â°F	260 SUS	260 SUS	

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	149 Â°C	300 Â°F	Upper limit of working range
Minimum Service Temperature, Air	82.2 Â°C	180 Â°F	Lower limit of working range
Flash Point	221 Â°C	430 Â°F	

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