

Haynes Multimet® alloy, 1.32 mm thick sheet, 1177°C heat treatment, rapid air cooled

Category : Metal , Superalloy , Iron Base

Material Notes:

Recommended for use in applications involving high stress at temperatures up to 816°C (1500°F), and moderate stresses up to 1093°C (2000°F). Excellent oxidation resistance, good ductility, and is readily fabricated. Current applications include aircraft, including tailpipes and tailcones, afterburner parts, exhaust manifolds, combustion chambers, turbine blades, buckets and nozzles. Excellent service for high temperature bolts. Data provided by the manufacturer, Haynes International, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Haynes-Multimet-alloy-132-mm-thick-sheet-1177C-heat-treatment-rapid-air-cooled.php

Physical Properties	Metric	English	Comments
Density	8.20 g/cc	0.296 lb/in ³	

Mechanical Properties	Metric	English	Comments
Hardness, Brinell	159	159	Converted from Rockwell B hardness.
Hardness, Knoop	176	176	Converted from Rockwell B hardness.
Hardness, Rockwell B	92	92	
Hardness, Vickers	201	201	Converted from Rockwell B hardness.
Tensile Strength, Ultimate	800 MPa	116000 psi	
	69.0 MPa	10000 psi	
	@Temperature 1038 °C	@Temperature 1900 °F	
	137 MPa	19900 psi	
	@Temperature 927 °C	@Temperature 1700 °F	
	505 MPa	73200 psi	
	@Temperature 649 °C	@Temperature 1200 °F	
Tensile Strength, Yield	393 MPa	57000 psi	
	@Strain 0.200 %	@Strain 0.200 %	
Elongation at Break	43 %	43 %	in 50.8 mm
	34 %	34 %	
	@Temperature 1038 °C	@Temperature 1900 °F	in 50.8 mm

Mechanical Properties	Metric	English	Comments
	@Temperature 649 Â°C	@Temperature 1200 Â°F	in 50.8 mm
	39 %	39 %	
	@Temperature 927 Â°C	@Temperature 1700 Â°F	in 50.8 mm
Poissons Ratio	0.298	0.298	RT
	0.315	0.315	
	@Temperature 426 Â°C	@Temperature 799 Â°F	
	0.319	0.319	
	@Temperature -78.0 Â°C	@Temperature -108 Â°F	
	0.325	0.325	
	@Temperature 650 Â°C	@Temperature 1200 Â°F	
	0.339	0.339	
	@Temperature 816 Â°C	@Temperature 1500 Â°F	

Thermal Properties	Metric	English	Comments
CTE, linear	15.3 Âµm/m-Â°C	8.50 Âµin/in-Â°F	
	@Temperature 23.0 - 300 Â°C	@Temperature 73.4 - 572 Â°F	
	15.6 Âµm/m-Â°C	8.67 Âµin/in-Â°F	
	@Temperature 23.0 - 400 Â°C	@Temperature 73.4 - 752 Â°F	
	16.0 Âµm/m-Â°C	8.89 Âµin/in-Â°F	
	@Temperature 23.0 - 500 Â°C	@Temperature 73.4 - 932 Â°F	
	16.7 Âµm/m-Â°C	9.28 Âµin/in-Â°F	
	@Temperature 23.0 - 600 Â°C	@Temperature 73.4 - 1110 Â°F	
	17.2 Âµm/m-Â°C	9.56 Âµin/in-Â°F	
	@Temperature 23.0 - 700 Â°C	@Temperature 73.4 - 1290 Â°F	
	17.5 Âµm/m-Â°C	9.72 Âµin/in-Â°F	
	@Temperature 23.0 -	@Temperature 73.4 -	

Thermal Properties	800 Å°C Metric	1470 Å°F English	Comments
	17.8 Åµm/m-Å°C	9.89 Åµin/in-Å°F	
	@Temperature 23.0 - 900 Å°C	@Temperature 73.4 - 1650 Å°F	
	17.8 Åµm/m-Å°C	9.89 Åµin/in-Å°F	
	@Temperature 23.0 - 1000 Å°C	@Temperature 73.4 - 1830 Å°F	
	18.4 Åµm/m-Å°C	10.2 Åµin/in-Å°F	
	@Temperature 23.0 - 1100 Å°C	@Temperature 73.4 - 2010 Å°F	
Specific Heat Capacity	0.435 J/g-Å°C	0.104 BTU/lb-Å°F	
	@Temperature >=100 Å°C	@Temperature >=212 Å°F	
Thermal Conductivity	15.9 W/m-K	110 BTU-in/hr-ftÅ²-Å°F	
	@Temperature 300 Å°C	@Temperature 572 Å°F	
	17.3 W/m-K	120 BTU-in/hr-ftÅ²-Å°F	
	@Temperature 400 Å°C	@Temperature 752 Å°F	
	18.6 W/m-K	129 BTU-in/hr-ftÅ²-Å°F	
	@Temperature 500 Å°C	@Temperature 932 Å°F	
	20.0 W/m-K	139 BTU-in/hr-ftÅ²-Å°F	
	@Temperature 600 Å°C	@Temperature 1110 Å°F	
	20.0 W/m-K	139 BTU-in/hr-ftÅ²-Å°F	
	@Temperature 200 Å°C	@Temperature 392 Å°F	
Melting Point	1288 - 1354 Å°C	2350 - 2469 Å°F	
Solidus	1288 Å°C	2350 Å°F	
Liquidus	1354 Å°C	2469 Å°F	

Optical Properties	Metric	English	Comments
Emissivity (0-1)	0.88	0.88	
	@Temperature 1090 Å°C	@Temperature 1990 Å°F	Oxidized

Component Elements Properties	Metric	English	Comments
Carbon, C	0.080 - 0.16 %	0.080 - 0.16 %	

Component Elements Properties	Metric 1.25 %	English 25 %	Comments
Chromium, Cr	20 - 22.5 %	20 - 22.5 %	
Cobalt, Co	18.5 - 21 %	18.5 - 21 %	
Iron, Fe	33 %	33 %	As remainder
Manganese, Mn	1.0 - 2.0 %	1.0 - 2.0 %	
Molybdenum, Mo	2.5 - 3.5 %	2.5 - 3.5 %	
Nickel, Ni	19 - 21 %	19 - 21 %	
Nitrogen, N	0.10 - 0.20 %	0.10 - 0.20 %	
Silicon, Si	<= 1.0 %	<= 1.0 %	
Tungsten, W	2.0 - 3.0 %	2.0 - 3.0 %	

Electrical Properties	Metric	English	Comments
Electrical Resistivity	0.0000930 ohm-cm @Temperature 22.0 Â°C	0.0000930 ohm-cm @Temperature 71.6 Â°F	

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