

Haynes Hastelloy® G-30® alloy, all-weld metal, GMAW weld 1.1 mm diameter filler wire

Category : Metal , Nonferrous Metal , Nickel Alloy , Superalloy

Material Notes:

HASTELLOY® G-30® alloy is a high chromium nickel-base alloy which shows superior corrosion resistance in commercial phosphoric acids as well as many complex environments containing highly oxidizing acids such as nitric/hydrochloric, nitric/hydrofluoric and sulfuric acids. The resistance of G-30 alloy to the formation of grain boundary precipitates in the heat-affected zone makes it suitable for use in most chemical process applications in the as-welded condition. HASTELLOY G-30 alloy is available in the form of plate, sheet, strip, billet, bar, wire, covered electrodes, pipe and tubing. Typical Applications: Phosphoric Acid Service Sulfuric Acid Service Nitric Acid Service Nuclear Fuel Reprocessing Nuclear Waste Processing Pickling Operations Petrochemicals Fertilizer Manufacture Pesticide Manufacture Gold Ore Extraction Heat Treatment: The standard solution heat treatment consists of heating to 2150°F (1177°C) followed by rapid air-cooling or water quenching. Parts which have been hot formed should be solution heat-treated prior to final fabrication or installation. Forming: G-30 alloy has excellent forming characteristics and cold forming is the preferred method of forming. Because of its good ductility, it can be easily cold-worked. The alloy is generally stiffer than the austenitic stainless steels so more energy is required during cold forming. Data provided by the manufacturer, Haynes International, Inc.

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http://www.lookpolymers.com/polymer_Haynes-Hastelloy-G-30-alloy-all-weld-metal-GMAW-weld-11-mm-diameter-filler-wire.php

Physical Properties	Metric	English	Comments
Density	8.22 g/cc	0.297 lb/in ³	

Mechanical Properties	Metric	English	Comments
Tensile Strength, Ultimate	717 MPa	104000 psi	
	510 MPa	74000 psi	
	@Temperature 538 °C	@Temperature 1000 °F	
Tensile Strength, Yield	572 MPa	83000 psi	
	@Temperature 260 °C	@Temperature 500 °F	
Tensile Strength, Yield	462 MPa	67000 psi	
	@Strain 0.200 %	@Strain 0.200 %	
	324 MPa	47000 psi	
	@Strain 0.200 %, Temperature 538 °C	@Strain 0.200 %, Temperature 1000 °F	
	345 MPa	50000 psi	
	@Strain 0.200 %, Temperature 260 °C	@Strain 0.200 %, Temperature 500 °F	

Elongation at Break Mechanical Properties	43 % Metric	43 % English	in 50.8 mm Comments
	40 % @Temperature 260 Å°C	40 % @Temperature 500 Å°F	in 50.8 mm
	44 % @Temperature 538 Å°C	44 % @Temperature 1000 Å°F	in 50.8 mm
Reduction of Area	40 %	40 %	
	36 % @Temperature 260 Å°C	36 % @Temperature 500 Å°F	
	39 % @Temperature 538 Å°C	39 % @Temperature 1000 Å°F	
Modulus of Elasticity	202 GPa	29300 ksi	plate heat treated to 1177Å°C, rapid quenched
	184 GPa @Temperature 538 Å°C	26700 ksi @Temperature 1000 Å°F	plate heat treated to 1177Å°C and rapid quenched
	192 GPa @Temperature 427 Å°C	27800 ksi @Temperature 801 Å°F	plate heat treated to 1177Å°C and rapid quenched
	194 GPa @Temperature 316 Å°C	28100 ksi @Temperature 601 Å°F	plate heat treated to 1177Å°C and rapid quenched
	196 GPa @Temperature 204 Å°C	28400 ksi @Temperature 399 Å°F	plate heat treated to 1177Å°C and rapid quenched

Thermal Properties	Metric	English	Comments
CTE, linear	14.4 Åµm/m-Å°C @Temperature 30.0 - 316 Å°C	8.00 Åµin/in-Å°F @Temperature 86.0 - 601 Å°F	
	14.9 Åµm/m-Å°C @Temperature 30.0 - 427 Å°C	8.28 Åµin/in-Å°F @Temperature 86.0 - 801 Å°F	
	15.5 Åµm/m-Å°C @Temperature 30.0 - 538 Å°C	8.61 Åµin/in-Å°F @Temperature 86.0 - 1000 Å°F	
	16.0 Åµm/m-Å°C	8.89 Åµin/in-Å°F	

Thermal Properties	Metric @Temperature 30.0 - 760 Â°C	English @Temperature 86.0 - 1490 Â°F	Comments
	16.0 Âµm/m-Â°C	8.89 Âµin/in-Â°F	
	@Temperature 30.0 - 649 Â°C	@Temperature 86.0 - 1200 Â°F	
Thermal Conductivity	10.2 W/m-K	70.8 BTU-in/hr-ftÂ²- Â°F	
	@Temperature 24.0 Â°C	@Temperature 75.2 Â°F	
	11.9 W/m-K	82.6 BTU-in/hr-ftÂ²- Â°F	
	@Temperature 100 Â°C	@Temperature 212 Â°F	
	14.4 W/m-K	99.9 BTU-in/hr-ftÂ²- Â°F	
	@Temperature 200 Â°C	@Temperature 392 Â°F	
	16.7 W/m-K	116 BTU-in/hr-ftÂ²-Â°F	
	@Temperature 300 Â°C	@Temperature 572 Â°F	
	18.7 W/m-K	130 BTU-in/hr-ftÂ²-Â°F	
	@Temperature 400 Â°C	@Temperature 752 Â°F	
	20.3 W/m-K	141 BTU-in/hr-ftÂ²-Â°F	
	@Temperature 500 Â°C	@Temperature 932 Â°F	
	21.4 W/m-K	149 BTU-in/hr-ftÂ²-Â°F	
	@Temperature 600 Â°C	@Temperature 1110 Â°F	

Component Elements Properties	Metric	English	Comments
Carbon, C	<= 0.030 %	<= 0.030 %	
Chromium, Cr	28 - 31.5 %	28 - 31.5 %	
Cobalt, Co	<= 5.0 %	<= 5.0 %	
Copper, Cu	1.0 - 2.4 %	1.0 - 2.4 %	
Iron, Fe	13 - 17 %	13 - 17 %	
Manganese, Mn	<= 1.5 %	<= 1.5 %	
Molybdenum, Mo	4.0 - 6.0 %	4.0 - 6.0 %	
Nb + Ta	0.30 - 1.5 %	0.30 - 1.5 %	
Nickel, Ni	43 %	43 %	As Remainder

Component Elements Properties	Metric %	English %	Comments
Silicon, Si	0.80 %	0.80 %	
Sulfur, S	<= 0.020 %	<= 0.020 %	
Tungsten, W	1.5 - 4.0 %	1.5 - 4.0 %	

Electrical Properties	Metric	English	Comments
Electrical Resistivity	0.000116 ohm-cm	0.000116 ohm-cm	
	@Temperature 24.0 Å°C	@Temperature 75.2 Å°F	
	0.000117 ohm-cm	0.000117 ohm-cm	
	@Temperature 100 Å°C	@Temperature 212 Å°F	
	0.000119 ohm-cm	0.000119 ohm-cm	
	@Temperature 200 Å°C	@Temperature 392 Å°F	
	0.000119 ohm-cm	0.000119 ohm-cm	
	@Temperature 300 Å°C	@Temperature 572 Å°F	
0.000123 ohm-cm	@Temperature 400 Å°C	@Temperature 752 Å°F	
	0.000124 ohm-cm	0.000124 ohm-cm	
@Temperature 500 Å°C	@Temperature 932 Å°F		
0.000125 ohm-cm	0.000125 ohm-cm		
@Temperature 600 Å°C	@Temperature 1110 Å°F		

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