

Haynes Hastelloy® C-4 alloy, welded plate 12.7 mm (1/2 in.) thick, GTAW

Category : Metal , Nonferrous Metal , Nickel Alloy , Superalloy

Material Notes:

Nickel-chromium-molybdenum alloy with outstanding high-temperature stability as evidenced by high ductility and corrosion resistance even after aging in the 1200 to 1900°F (649 to 1038°C) range. This alloy resists the formation of grain-boundary precipitates in the weld heat-affected zone, thus making it suitable for most chemical process applications in the as-welded condition. C-4 alloy also has excellent resistance to stress-corrosion cracking and to oxidizing atmospheres up to 1900°F (1038°C). HASTELLOY C-4 alloy has exceptional resistance to wide variety of chemical process environments. These include hot contaminated mineral acids, solvents, chlorine and chlorine contaminated media (organic and inorganic), dry chlorine, formic and acetic acids, acetic anhydride, and seawater and brine solutions. Laboratory precipitation studies on C-4 alloy indicate that the intermetallic precipitates (Mu phase) associated with other nickel alloys in the 1200 to 2000°F (649 to 1093°C) temperature range have not been detected. Fine intergranular M6C carbides can form but their damaging effect is minimal. HASTELLOY C-4 alloy can be forged, hot-upset, and impact extruded. Although the alloy tends to work-harden, it can be successfully deep-drawn, spun, press formed or punched. All of the common methods of welding can be used to weld HASTELLOY C-4 alloy, although the oxy-acetylene and submerged arc processes are not recommended when the fabricated item is intended for use in corrosion service. Special precautions should be taken to avoid excessive heat input. Wrought forms of HASTELLOY C-4 alloy are furnished in the solution heat-treated condition unless otherwise specified. C-4 alloy is solution heat-treated at 1950°F (1066°C) and rapid quenched. Data provided by the manufacturer, Haynes International, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Haynes-Hastelloy-C-4-alloy-welded-plate-127-mm-12-in-thick-GTAW.php

Physical Properties	Metric	English	Comments
Density	8.64 g/cc	0.312 lb/in ³	at RT

Mechanical Properties	Metric	English	Comments
Tensile Strength, Ultimate	777 MPa	113000 psi	
	602 MPa	87300 psi	
	@Temperature 538 °C	@Temperature 1000 °F	
Tensile Strength, Yield	654 MPa	94900 psi	
	471 MPa	68300 psi	
	@Strain 0.200 %	@Strain 0.200 %	
Tensile Strength, Yield	336 MPa	48700 psi	
	352 MPa	51100 psi	
	@Strain 0.200 %, Temperature 538 °C	@Strain 0.200 %, Temperature 1000 °F	
Tensile Strength, Yield	336 MPa	48700 psi	
	@Strain 0.200 %, Temperature 538 °C	@Strain 0.200 %, Temperature 1000 °F	

Mechanical Properties	Temperature 260 °C Metric	Temperature 500 °F English	Comments
Elongation at Break	40 %	40 %	in 50.8 mm
	35 %	35 %	in 50.8 mm
	@Temperature 538 °C	@Temperature 1000 °F	
	39 %	39 %	in 50.8 mm
	@Temperature 260 °C	@Temperature 500 °F	
Modulus of Elasticity	211 GPa	30600 ksi	RT
	141 GPa	20500 ksi	
	@Temperature 982 °C	@Temperature 1800 °F	
	152 GPa	22000 ksi	
	@Temperature 871 °C	@Temperature 1600 °F	
	162 GPa	23500 ksi	
	@Temperature 760 °C	@Temperature 1400 °F	
	171 GPa	24800 ksi	
	@Temperature 649 °C	@Temperature 1200 °F	
	179 GPa	26000 ksi	
	@Temperature 538 °C	@Temperature 1000 °F	
	187 GPa	27100 ksi	
	@Temperature 427 °C	@Temperature 801 °F	
	194 GPa	28100 ksi	
	@Temperature 316 °C	@Temperature 601 °F	
	201 GPa	29200 ksi	
	@Temperature 204 °C	@Temperature 399 °F	
	207 GPa	30000 ksi	
	@Temperature 93.0 °C	@Temperature 199 °F	

Thermal Properties	Metric	English	Comments
CTE, linear	10.8 µm/m-°C	6.00 µin/in-°F	
	@Temperature 20.0 - 93.0 °C	@Temperature 68.0 - 199 °F	
	11.9 µm/m-°C	6.61 µin/in-°F	
	@Temperature 20.0 -	@Temperature 68.0 -	

Thermal Properties	204 °C Metric	399 °F English	Comments
	12.6 µm/m-°C	7.00 µin/in-°F	
	@Temperature 20.0 - 316 °C	@Temperature 68.0 - 601 °F	
	13.3 µm/m-°C	7.39 µin/in-°F	
	@Temperature 20.0 - 538 °C	@Temperature 68.0 - 1000 °F	
	13.3 µm/m-°C	7.39 µin/in-°F	
	@Temperature 20.0 - 427 °C	@Temperature 68.0 - 801 °F	
	13.5 µm/m-°C	7.50 µin/in-°F	
	@Temperature 20.0 - 649 °C	@Temperature 68.0 - 1200 °F	
	14.4 µm/m-°C	8.00 µin/in-°F	
	@Temperature 20.0 - 760 °C	@Temperature 68.0 - 1400 °F	
	14.9 µm/m-°C	8.28 µin/in-°F	
	@Temperature 24.0 - 871 °C	@Temperature 75.2 - 1600 °F	
	15.7 µm/m-°C	8.72 µin/in-°F	
	@Temperature 20.0 - 982 °C	@Temperature 68.0 - 1800 °F	
Specific Heat Capacity	0.406 J/g-°C	0.0970 BTU/lb-°F	
	@Temperature 0.000 °C	@Temperature 32.0 °F	
	0.427 J/g-°C	0.102 BTU/lb-°F	
	@Temperature 100 °C	@Temperature 212 °F	
	0.448 J/g-°C	0.107 BTU/lb-°F	
	@Temperature 200 °C	@Temperature 392 °F	
	0.465 J/g-°C	0.111 BTU/lb-°F	
	@Temperature 300 °C	@Temperature 572 °F	
	0.477 J/g-°C	0.114 BTU/lb-°F	
	@Temperature 400 °C	@Temperature 752 °F	
	0.490 J/g-°C	0.117 BTU/lb-°F	
	@Temperature 500 °C	@Temperature 932 °F	
	0.502 J/g-°C	0.120 BTU/lb-°F	

Thermal Properties	Metric	English	Comments
Thermal Conductivity	@Temperature 600 °C	@Temperature 1110 °F	
	10.1 W/m-K	70.1 BTU-in/hr-ft ² -°F	
	@Temperature 23.0 °C	@Temperature 73.4 °F	
	11.4 W/m-K	79.1 BTU-in/hr-ft ² -°F	
	@Temperature 100 °C	@Temperature 212 °F	
	13.2 W/m-K	91.6 BTU-in/hr-ft ² -°F	
	@Temperature 200 °C	@Temperature 392 °F	
	15.0 W/m-K	104 BTU-in/hr-ft ² -°F	
	@Temperature 300 °C	@Temperature 572 °F	
16.7 W/m-K	116 BTU-in/hr-ft ² -°F		
@Temperature 400 °C	@Temperature 752 °F		
18.4 W/m-K	128 BTU-in/hr-ft ² -°F		
@Temperature 500 °C	@Temperature 932 °F		
20.5 W/m-K	142 BTU-in/hr-ft ² -°F		
@Temperature 600 °C	@Temperature 1110 °F		

Component Elements Properties	Metric	English	Comments
Carbon, C	<= 0.010 %	<= 0.010 %	
Chromium, Cr	14 - 18 %	14 - 18 %	
Cobalt, Co	<= 2.0 %	<= 2.0 %	
Iron, Fe	<= 3.0 %	<= 3.0 %	
Manganese, Mn	<= 1.0 %	<= 1.0 %	
Molybdenum, Mo	14 - 17 %	14 - 17 %	
Nickel, Ni	58 %	58 %	As Remainder
Phosphorous, P	<= 0.025 %	<= 0.025 %	
Silicon, Si	<= 0.080 %	<= 0.080 %	
Sulfur, S	<= 0.010 %	<= 0.010 %	
Titanium, Ti	<= 0.70 %	<= 0.70 %	

Electrical Properties	Metric	English	Comments

Electrical Properties	0.000125 ohm-cm Metric	0.000125 ohm-cm English	Comments
	@Temperature 100 °C	@Temperature 212 °F	
	0.000125 ohm-cm	0.000125 ohm-cm	
	@Temperature 23.0 °C	@Temperature 73.4 °F	
	0.000126 ohm-cm	0.000126 ohm-cm	
	@Temperature 200 °C	@Temperature 392 °F	
	0.000127 ohm-cm	0.000127 ohm-cm	
	@Temperature 300 °C	@Temperature 572 °F	
	0.000128 ohm-cm	0.000128 ohm-cm	
	@Temperature 400 °C	@Temperature 752 °F	
	0.000129 ohm-cm	0.000129 ohm-cm	
	@Temperature 500 °C	@Temperature 932 °F	
	0.000132 ohm-cm	0.000132 ohm-cm	
	@Temperature 600 °C	@Temperature 1110 °F	

Descriptive Properties	Value	Comments
Average Oxidation Rate per 100-hour test period (mm)	0.004	at 1038°C
Thermal Diffusivity	0.028 cm ² /s	at 23°C
	0.031 cm ² /s	at 100°C
	0.033 cm ² /s	at 200°C
	0.037 cm ² /s	at 300°C
	0.04 cm ² /s	at 400°C
	0.043 cm ² /s	at 500°C
	0.047 cm ² /s	at 600°C

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