Haynes HastelloyÂ® C-22Â® alloy, transverse, GTAW weldment, sheet - plate

Category : Metal , Nonferrous Metal , Nickel Alloy , Superalloy

Material Notes:

HASTELLOYÂ® C-22Â® alloy is a nickel-chromium-molybdenum-tungsten alloy with excellent overall corrosion resistance compared to other Ni-Cr-Mo alloys, including HASTELLOY C-276 and C-4 alloys and alloy 625. C-22 alloy has outstanding resistance to pitting, crevice corrosion, and stress corrosion cracking. It has excellent resistance to oxidizing aqueous media including wet chlorine and mixtures containing nitric acid or oxidizing acids with chloride ions. C-22 alloy offers optimum resistance to environments where reducing and oxidizing conditions are encountered in process streams. Because of such versatility it can be used where â€œupsetâ€ conditions are likely to occur or in multi-purpose plants. C-22 alloy has exceptional resistance to a wide variety of chemical process environments, including strong oxidizers such as ferric and cupric chlorides, chlorine, hot contaminated solutions (organic and inorganic), formic and acetic acids, acetic anhydride, and seawater and brine solutions. C-22 alloy resists the formation of grain-boundary precipitates in the weld heat-affected zone, thus making it suitable for most chemical process applications in the as-welded condition. Product Forms: C-22 alloy is available in most common product forms: plate, sheet, strip, billet, bar, wire, covered electrodes, pipe, and tubing.Applications: Acetic Acid/Acetic Anhydride Acid Etching Cellophane Manufacturing Chlorination Systems Complex Acid Mixtures Electro-Galvanizing Rolls Expansion Bellows Flue Gas Scrubber Systems Geothermal Wells HF Furnace Scrubbers Incineration Scrubber Systems Nuclear Fuel Reprocessing Pesticide Production Phosphoric Acid Production Pickling Systems Plate Heat Exchangers Selective Leaching Systems SO2 Cooling Towers Sulfonation Systems Tubular Heat Exchangers Weld Overlay-Valves Data provided by the manufacturer, Haynes International, Inc.

Order this product through the following link:
http://www.lookpolymers.com/polymer_Haynes-Hastelloy-C-22-alloy-transverse-GTAW-weldment-sheet-plate.php

Physical Properties	Metric	English	Comments
Density	8.69 g/cc	0.314 lb/inÂ³	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell B	93 @Temperature 23.0 Â°C	93 @Temperature 73.4 Â°F	
	95 @Temperature 23.0 Â°C	95 @Temperature 73.4 Â°F	
Tensile Strength, Ultimate	490 MPa @Thickness 12.7 mm, Temperature 760 Â°C	71100 psi @Thickness 0.500 in, Temperature 1400 Â°F	
	545 MPa @Thickness 3.17 mm, Temperature 538 Â°C	79000 psi @Thickness 0.125 in, Temperature 1000 Â°F	
	593 MPa	86000 psi	

Mechanical Properties	Metric	English	Comments
	@Thickness 12.7 mm, Temperature 538 Â°C	@Thickness 0.500 in, Temperature 1000 Â°F	
	607 MPa @Thickness 6.35 mm, Temperature 538 Â°C	88000 psi @Thickness 0.250 in, Temperature 1000 Â°F	
	745 MPa @Thickness 3.17 mm, Temperature 20.0 Â°C	108000 psi @Thickness 0.125 in, Temperature 68.0 Â°F	
	786 MPa @Thickness 12.7 mm, Temperature 20.0 Â°C	114000 psi @Thickness 0.500 in, Temperature 68.0 Â°F	
	800 MPa @Thickness 6.35 mm, Temperature 20.0 Â°C	116000 psi @Thickness 0.250 in, Temperature 68.0 Â°F	
Tensile Strength, Yield	248 MPa @Thickness 6.35 mm, Temperature 538 Â°C	36000 psi @Thickness 0.250 in, Temperature 1000 Â°F	0.2% offset
	269 MPa @Thickness 12.7 mm, Temperature 760 Â°C	39000 psi @Thickness 0.500 in, Temperature 1400 Â°F	0.2% offset
	276 MPa @Thickness 3.17 mm, Temperature 538 Â°C	40000 psi @Thickness 0.125 in, Temperature 1000 Â°F	0.2% offset
	310 MPa @Thickness 12.7 mm, Temperature 538 Â°C	45000 psi @Thickness 0.500 in, Temperature 1000 Â°F	0.2% offset
	386 MPa @Thickness 6.35 mm, Temperature 20.0 Â°C	56000 psi @Thickness 0.250 in, Temperature 68.0 Â°F	0.2% offset
	421 MPa @Thickness 3.17 mm, Temperature 20.0 Â°C	61100 psi @Thickness 0.125 in, Temperature 68.0 Â°F	0.2% offset
	448 MPa @Thickness 12.7 mm, Temperature 20.0 Â°C	65000 psi @Thickness 0.500 in, Temperature 68.0 Â°F	0.2% offset
Elongation at Break	23 % @Thickness 3.17 mm, Temperature 538 Â°C	23 % @Thickness 0.125 in, Temperature 1000 Â°F	in 50.8 mm

Mechanical Properties	Metric	English	Comments
	@Thickness 3.17 mm, Temperature 20.0 Â°C	@Thickness 0.125 in, Temperature 68.0 Â°F	in 50.8 mm
	30 % @Thickness 12.7 mm, Temperature 760 Â°C	30 % @Thickness 0.500 in, Temperature 1400 Â°F	in 50.8 mm
	47 % @Thickness 12.7 mm, Temperature 20.0 Â°C	47 % @Thickness 0.500 in, Temperature 68.0 Â°F	in 50.8 mm
	51 % @Thickness 6.35 mm, Temperature 538 Â°C	51 % @Thickness 0.250 in, Temperature 1000 Â°F	in 50.8 mm
	52 % @Thickness 12.7 mm, Temperature 538 Â°C	52 % @Thickness 0.500 in, Temperature 1000 Â°F	in 50.8 mm
	60 % @Thickness 6.35 mm, Temperature 20.0 Â°C	60 % @Thickness 0.250 in, Temperature 68.0 Â°F	in 50.8 mm
Modulus of Elasticity	206 GPa	29900 ksi	heat-treated at 1121Â°C (2050Â°F), rapid quenched, plate
	145 GPa @Temperature 982 Â°C	21000 ksi @Temperature 1800 Â°F	heat-treated at 1121Â°C (2050Â°F), rapid quenched, plate
	154 GPa @Temperature 871 Â°C	22300 ksi @Temperature 1600 Â°F	heat-treated at 1121Â°C (2050Â°F), rapid quenched, plate
	163 GPa @Temperature 760 Â°C	23600 ksi @Temperature 1400 Â°F	heat-treated at 1121Â°C (2050Â°F), rapid quenched, plate
	171 GPa @Temperature 649 Â°C	24800 ksi @Temperature 1200 Â°F	heat-treated at 1121Â°C (2050Â°F), rapid quenched, plate
	177 GPa @Temperature 538 Â°C	25700 ksi @Temperature 1000 Â°F	heat-treated at 1121Â°C (2050Â°F), rapid quenched, plate
	183 GPa @Temperature 427 Â°C	26500 ksi @Temperature 801 Â°F	heat-treated at 1121Â°C (2050Â°F), rapid quenched, plate

Mechanical Properties	Metric	English	Comments
	190 GPa @Temperature 316 Â°C	27600 ksi @Temperature 601 Â°F	heat-treated at 1121Â°C (2050Â°F), rapid quenched, plate
	196 GPa @Temperature 204 Â°C	28400 ksi @Temperature 399 Â°F	heat-treated at 1121Â°C (2050Â°F), rapid quenched, plate
	203 GPa @Temperature 93.0 Â°C	29400 ksi @Temperature 199 Â°F	heat-treated at 1121Â°C (2050Â°F), rapid quenched, plate

Thermal Properties	Metric	English	Comments
CTE, linear	12.4 Âµm/m-Â°C @Temperature 24.0 - 93.0 Â°C	6.89 Âµin/in-Â°F @Temperature 75.2 - 199 Â°F	
	12.4 Âµm/m-Â°C @Temperature 24.0 - 204 Â°C	6.89 Âµin/in-Â°F @Temperature 75.2 - 399 Â°F	
	12.6 Âµm/m-Â°C @Temperature 24.0 - 316 Â°C	7.00 Âµin/in-Â°F @Temperature 75.2 - 601 Â°F	
	13.3 Âµm/m-Â°C @Temperature 24.0 - 427 Â°C	7.39 Âµin/in-Â°F @Temperature 75.2 - 801 Â°F	
	13.9 Âµm/m-Â°C @Temperature 24.0 - 538 Â°C	7.72 Âµin/in-Â°F @Temperature 75.2 - 1000 Â°F	
	14.6 Âµm/m-Â°C @Temperature 24.0 - 649 Â°C	8.11 Âµin/in-Â°F @Temperature 75.2 - 1200 Â°F	
	15.3 Âµm/m-Â°C @Temperature 24.0 - 760 Â°C	8.50 Âµin/in-Â°F @Temperature 75.2 - 1400 Â°F	
	15.8 Âµm/m-Â°C @Temperature 24.0 - 871 Â°C	8.78 Âµin/in-Â°F @Temperature 75.2 - 1600 Â°F	
	16.2 Âµm/m-Â°C @Temperature 24.0 - 982 Â°C	9.00 Âµin/in-Â°F @Temperature 75.2 - 1800 Â°F	
Specific Heat Capacity	0.414 J/g-Â°C @Temperature 52.0	0.0989 BTU/lb-Â°F	

Thermal Properties	Metric	English	Comments
	Â°C	@Temperature 126 Â°F	
	0.423 J/g-Â°C @Temperature 100 Â°C	0.101 BTU/lb-Â°F @Temperature 212 Â°F	
	0.444 J/g-Â°C @Temperature 200 Â°C	0.106 BTU/lb-Â°F @Temperature 392 Â°F	
	0.460 J/g-Â°C @Temperature 300 Â°C	0.110 BTU/lb-Â°F @Temperature 572 Â°F	
	0.476 J/g-Â°C @Temperature 400 Â°C	0.114 BTU/lb-Â°F @Temperature 752 Â°F	
	0.489 J/g-Â°C @Temperature 500 Â°C	0.117 BTU/lb-Â°F @Temperature 932 Â°F	
	0.514 J/g-Â°C @Temperature 600 Â°C	0.123 BTU/lb-Â°F @Temperature 1110 Â°F	
Thermal Conductivity	10.1 W/m-K @Temperature 48.0 Â°C	70.1 BTU-in/hr-ftÂ²-Â°F @Temperature 118 Â°F	
	11.1 W/m-K @Temperature 100 Â°C	77.0 BTU-in/hr-ftÂ²-Â°F @Temperature 212 Â°F	
	13.4 W/m-K @Temperature 200 Â°C	93.0 BTU-in/hr-ftÂ²-Â°F @Temperature 392 Â°F	
	15.5 W/m-K @Temperature 300 Â°C	108 BTU-in/hr-ftÂ²-Â°F @Temperature 572 Â°F	
	17.5 W/m-K @Temperature 400 Â°C	121 BTU-in/hr-ftÂ²-Â°F @Temperature 752 Â°F	
	19.5 W/m-K @Temperature 500 Â°C	135 BTU-in/hr-ftÂ²-Â°F @Temperature 932 Â°F	
	21.3 W/m-K @Temperature 600 Â°C	148 BTU-in/hr-ftÂ²-Â°F @Temperature 1110 Â°F	
Melting Point	1357 - 1399 Â°C	2475 - 2550 Â°F	

Electrical Properties	Metric	English	Comments
Electrical Resistivity	0.000114 ohm-cm @Temperature 24.0 Â°C	0.000114 ohm-cm @Temperature 75.2 Â°F	
	0.000123 ohm-cm @Temperature 100 Â°C	0.000123 ohm-cm @Temperature 212 Â°F	
	0.000124 ohm-cm @Temperature 200 Â°C	0.000124 ohm-cm @Temperature 392 Â°F	
	0.000125 ohm-cm @Temperature 300 Â°C	0.000125 ohm-cm @Temperature 572 Â°F	
	0.000126 ohm-cm @Temperature 400 Â°C	0.000126 ohm-cm @Temperature 752 Â°F	
	0.000127 ohm-cm @Temperature 500 Â°C	0.000127 ohm-cm @Temperature 932 Â°F	
	0.000128 ohm-cm @Temperature 600 Â°C	0.000128 ohm-cm @Temperature 1110 Â°F	

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com
Email : sales@lookpolymers.com
Tel : +86 021-51131842
Mobile : +86 13061808058
Skype : lookpolymers
Address : United North Road 215,Fengxian District, Shanghai City,China