

Gromax CFG33-RN13N1 Nylon 6 33% Glass Filled (Conditioned)

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6, 30% Glass Fiber Filled

Material Notes:

Information provided by Gromax Enterprises Corp.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Gromax-CFG33-RN13N1-Nylon-6-33-Glass-Filled-Conditioned.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.37 g/cc	1.37 g/cc	ISO 1183
Moisture Absorption	0.860 %	0.860 %	ISO 62
Maximum Moisture Content	0.10	0.10	Karl Fischer

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	222 °C	432 °F	ISO 75-1,-2
Flammability, UL94	HB @Thickness 1.60 mm	HB @Thickness 0.0630 in	

Processing Properties	Metric	English	Comments
Melt Temperature	266 - 280 °C	511 - 536 °F	ISO 294
Mold Temperature	80.0 - 120 °C	176 - 248 °F	ISO 294
Drying Temperature	80.0 °C	176 °F	
Dry Time	2.00 - 6.00 hour	2.00 - 6.00 hour	

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