

Formosa Plastics Formolene® E924F Film HDPE

Category : Polymer , Film , Thermoplastic , Polyethylene (PE) , HDPE , High Density Polyethylene (HDPE), Film Grade

Material Notes:

High Density Polyethylene High Molecular Weight Bi-Modal Resin for Film Applications Formolene® E924F is a "low gel" high molecular weight grade of HDPE designed for high dart impact strength and good processing characteristics. Formolene® E924F is well balanced in overall physical properties and provides good stiffness for thin gauge film applications requiring high quality printing. Formolene® E924F meets all requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520, covering safe use of polyolefin articles intended for direct food contact. Applications: Merchandise Bags, Lamination Films, T-Shirt Bags, Trash Can Liner and Heavy Duty Bags. Information provided by Formosa Plastics Corporation, USA

Order this product through the following link:

http://www.lookpolymers.com/polymer_Formosa-Plastics-Formolene-E924F-Film-HDPE.php

Physical Properties	Metric	English	Comments
Density	0.949 g/cc	0.0343 lb/in ³	ASTM D1505
Thickness	12.7 microns	0.500 mil	
Melt Flow	0.040 g/10 min @Load 2.16 kg, Temperature 190 °C	0.040 g/10 min @Load 4.76 lb, Temperature 374 °F	Condition E; ASTM D1238
High Load Melt Index	8.5 g/10 min @Load 21.6 kg, Temperature 190 °C	8.5 g/10 min @Load 47.6 lb, Temperature 374 °F	Condition F; ASTM D1238

Mechanical Properties	Metric	English	Comments
Film Elongation at Break, MD	300 %	300 %	ASTM D882
Film Elongation at Break, TD	410 %	410 %	ASTM D882
Elmendorf Tear Strength MD	14 g	14 g	ASTM D1922
Elmendorf Tear Strength TD	25 g	25 g	ASTM D1922
Dart Drop Test	210 g	0.463 lb	ASTM D1709
Film Tensile Strength at Break, MD	62.1 MPa	9000 psi	ASTM D882
Film Tensile Strength at Break, TD	28.3 MPa	4100 psi	ASTM D882

Thermal Properties	Metric	English	Comments
Melting Point	131 °C	268 °F	DSC

Processing Properties	Metric	English	Comments
Blow-up Ratio (BUR)	4.0	4.0	

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