

Firestone CR212-203-D Nylon 6, Heat Stabilized

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6 , Heat Stabilized

Material Notes:

Black color. Heat stabilized, Modified, and Lubricated. Chip size is 2 x 3 mm. Information provided by Firestone

Order this product through the following link:

http://www.lookpolymers.com/polymer_Firestone-CR212-203-D-Nylon-6-Heat-Stabilized.php

Physical Properties	Metric	English	Comments
Density	1.13 g/cc	0.0408 lb/in ³	ASTM D792
Viscosity Measurement	2.6	2.6	Relative Viscosity; Sulfuric Acid
	46	46	Relative Viscosity; Formic Acid
Linear Mold Shrinkage	0.013 cm/cm	0.013 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength, Ultimate	79.0 MPa	11500 psi	ASTM D638
Elongation at Break	40 %	40 %	ASTM D638
Flexural Yield Strength	97.0 MPa	14100 psi	ASTM D790
Flexural Modulus	2.59 GPa	376 ksi	ASTM D790
Izod Impact, Notched	0.480 J/cm	0.899 ft-lb/in	ASTM D256

Thermal Properties	Metric	English	Comments
Melting Point	220 Â°C	428 Â°F	
Deflection Temperature at 0.46 MPa (66 psi)	180 Â°C	356 Â°F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	65.0 Â°C	149 Â°F	ASTM D648

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	238 - 249 Â°C	460 - 480 Â°F	
Middle Barrel Temperature	238 - 249 Â°C	460 - 480 Â°F	
Front Barrel Temperature	243 - 260 Â°C	470 - 500 Â°F	
Nozzle Temperature	249 - 260 Â°C	480 - 500 Â°F	
Melt Temperature	249 - 260 Â°C	480 - 500 Â°F	

Processing Properties	Metric	English	Comments
Drying Temperature	73.9 Â°C	165 Â°F	
Dry Time	4 hour	4 hour	
Moisture Content	<= 0.20 %	<= 0.20 %	

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