

Fiberfil® PP-62/MI/25 Polypropylene Copolymer, 25% Mica Reinforced

Category : Polymer , Thermoplastic , Polypropylene (PP)

Material Notes:

Information provided by FIBERFIL Engineered Plastics

Order this product through the following link:

http://www.lookpolymers.com/polymer_Fiberfil-PP-62MI25-Polypropylene-Copolymer-25-Mica-Reinforced.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.07 g/cc	1.07 g/cc	ASTM D792
Water Absorption	0.10 %	0.10 %	24 hr; ASTM D570
Linear Mold Shrinkage	0.011 - 0.014 cm/cm	0.011 - 0.014 in/in	ASTM D955
	@Thickness 3.17 mm	@Thickness 0.125 in	
	0.013 - 0.016 cm/cm	0.013 - 0.016 in/in	ASTM D955
	@Thickness 6.35 mm	@Thickness 0.250 in	
Melt Flow	4.0 g/10 min	4.0 g/10 min	230/2.16 (typical); ASTM D1238

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	30.0 MPa	4350 psi	ASTM D638
Elongation at Break	6.0 %	6.0 %	ASTM D638
Tensile Modulus	3.50 GPa	508 ksi	ASTM D638
Flexural Strength	41.4 MPa	6000 psi	ASTM D790
Flexural Modulus	3.20 GPa	464 ksi	Tangent; ASTM D790
Izod Impact, Notched	0.641 J/cm	1.20 ft-lb/in	ASTM D256
	@Thickness 3.17 mm	@Thickness 0.125 in	
Izod Impact, Unnotched	2.08 J/cm	3.90 ft-lb/in	ASTM D256
	@Thickness 3.17 mm	@Thickness 0.125 in	

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	75.0 Å°C	167 Å°F	ASTM D648

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	199 - 210 Å°C	390 - 410 Å°F	

Processing Properties	Metric	English	Comments
Front Barrel Temperature	182 - 199 Â°C	360 - 390 Â°F	
Nozzle Temperature	182 - 193 Â°C	360 - 380 Â°F	
Melt Temperature	199 - 232 Â°C	390 - 450 Â°F	
Mold Temperature	32.2 - 71.1 Â°C	90.0 - 160 Â°F	
Drying Temperature	76.7 Â°C	170 Â°F	Drying not normally required
Dry Time	2 hour	2 hour	Drying not normally required
Moisture Content	<= 0.20 %	<= 0.20 %	recommended for molding
Back Pressure	0.000 - 0.689 MPa	0.000 - 100 psi	

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China