

## Fiberfil® J-69/10/E High performance polypropylene Homopolymer, 10% Glass Reinforced, Chemically coupled

Category : Polymer , Thermoplastic , Polypropylene (PP)

### Material Notes:

Information provided by FIBERFIL Engineered Plastics

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Fiberfil-J-6910E-High-performance-polypropylene-Homopolymer-10-Glass-Reinforced-Chemically-coupled.php](http://www.lookpolymers.com/polymer_Fiberfil-J-6910E-High-performance-polypropylene-Homopolymer-10-Glass-Reinforced-Chemically-coupled.php)

Physical Properties	Metric	English	Comments
Specific Gravity	0.980 g/cc	0.980 g/cc	ASTM D792
Water Absorption	0.030 %	0.030 %	24 hr; ASTM D570
Linear Mold Shrinkage	0.0060 cm/cm	0.0060 in/in	ASTM D955
	@Thickness 6.35 mm	@Thickness 0.250 in	
	0.0060 cm/cm	0.0060 in/in	ASTM D955
	@Thickness 3.17 mm	@Thickness 0.125 in	
Melt Flow	9.0 g/10 min	9.0 g/10 min	230/2.16 (typical); ASTM D1238

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	105 - 110	105 - 110	ASTM D785
Tensile Strength, Yield	62.1 MPa	9000 psi	ASTM D638
Elongation at Yield	3.5 %	3.5 %	ASTM D638
Tensile Modulus	4.14 GPa	600 ksi	ASTM D638
Flexural Strength	79.3 MPa	11500 psi	ASTM D790
Flexural Modulus	3.10 GPa	450 ksi	Tangent; ASTM D790
Izod Impact, Notched	0.481 J/cm	0.900 ft-lb/in	ASTM D256
	@Thickness 3.17 mm	@Thickness 0.125 in	

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	154 Å°C	310 Å°F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	143 Å°C	290 Å°F	ASTM D648

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	204 - 221 Â°C	400 - 430 Â°F	
Middle Barrel Temperature	216 - 232 Â°C	420 - 450 Â°F	
Front Barrel Temperature	204 - 227 Â°C	400 - 440 Â°F	
Nozzle Temperature	204 - 221 Â°C	400 - 430 Â°F	
Melt Temperature	210 - 232 Â°C	410 - 450 Â°F	
Mold Temperature	37.8 - 65.6 Â°C	100 - 150 Â°F	
Back Pressure	0.172 - 0.345 MPa	25.0 - 50.0 psi	

## Contact Songhan Plastic Technology Co.,Ltd.

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