

Fiberfil® J-68/20/E Polypropylene Copolymer, 20% Glass Fiber Reinforced, Chemically coupled

Category : Polymer , Thermoplastic , Polypropylene (PP)

Material Notes:

Information provided by FIBERFIL Engineered Plastics

Order this product through the following link:

http://www.lookpolymers.com/polymer_Fiberfil-J-6820E-Polypropylene-Copolymer-20-Glass-Fiber-Reinforced-Chemically-coupled.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.04 g/cc	1.04 g/cc	ASTM D792
Water Absorption	0.020 %	0.020 %	24 hr; ASTM D570
Linear Mold Shrinkage	0.0020 - 0.0030 cm/cm	0.0020 - 0.0030 in/in	ASTM D955
	@Thickness 3.17 mm	@Thickness 0.125 in	
	0.0030 - 0.0040 cm/cm	0.0030 - 0.0040 in/in	ASTM D955
	@Thickness 6.35 mm	@Thickness 0.250 in	
Melt Flow	12 g/10 min	12 g/10 min	230/2.16 (typical); ASTM D1238

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	90	90	ASTM D785
Tensile Strength, Yield	42.0 MPa	6090 psi	ASTM D638
Elongation at Yield	4.0 %	4.0 %	ASTM D638
Tensile Modulus	2.69 GPa	390 ksi	ASTM D638
Flexural Strength	56.0 MPa	8120 psi	ASTM D790
Flexural Modulus	2.65 GPa	384 ksi	Tangent; ASTM D790
Izod Impact, Notched	1.23 J/cm	2.30 ft-lb/in	ASTM D256
	@Thickness 3.17 mm	@Thickness 0.125 in	

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	136 °C	276 °F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	129 °C	265 °F	ASTM D648

Processing Properties	Metric	English	Comments
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Processing Properties	Metric 10 °C	English 10 °F	Comments
Middle Barrel Temperature	204 - 227 °C	400 - 440 °F	
Front Barrel Temperature	182 - 199 °C	360 - 390 °F	
Nozzle Temperature	182 - 193 °C	360 - 380 °F	
Melt Temperature	199 - 232 °C	390 - 450 °F	
Mold Temperature	32.2 - 71.1 °C	90.0 - 160 °F	
Drying Temperature	76.7 °C	170 °F	Drying not normally required
Dry Time	2 hour	2 hour	Drying not normally required
Moisture Content	<= 0.20 %	<= 0.20 %	recommended for molding
Back Pressure	0.000 - 0.689 MPa	0.000 - 100 psi	

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