# FKuR Kunststoff Bio-Flex® F 2201 CL Compostable PLA Blend

Category : Polymer , Renewable/Recycled Polymer , Thermoplastic , Polylactic Acid (PLA) Biopolymer

### Material Notes:

The BIO-FLEX® trade name indicates blends of co-polyester and PLA\* with, depending on the particular grade, a very high content of natural resource material. BIO-FLEX® does not contain any starch or starch derivatives. Bioplastics generally replace conventional materials such as low density polyethylene (LDPE), high density polythene (HDPE) as well as polystyrene (PS) and polypropylene (PP). For packaging applications these materials need to be converted into film which is as thin as possible while maintaining high tensile strength. Depending on the specific application, packaging films have to provide a high barrier against humidity, oxygen and aromas or alternatively provide adequate permeability ("breathabilityâ€).BIO-FLEX® F 2201 CL is predominantly composed of renewable resource raw materials. A film made from BIO-FLEX® F 2201 CL stands out due to its high transparency as well as its high flexibility and toughness. Due to the good interply strength of the layers this material is basically used in multilayer systems. Information Provided by FKuR Kunststoff GmbH

#### Order this product through the following link:

http://www.lookpolymers.com/polymer\_FKuR-Kunststoff-Bio-Flex-F-2201-CL-Compostable-PLA-Blend.php

Physical Properties	Metric	English	Comments	
Density	1.25 g/cc	0.0452 lb/in³	ISO 1183	
Melt Flow	8.0 - 10 g/10 min	8.0 - 10 g/10 min	ISO 1133	
	@Load 2.16 kg, Temperature 190 °C	@Load 4.76 lb, Temperature 374 °F		
Market States and a			<b>O</b> - marcela	
Mechanical Properties	Metric	English	Comments	
Tensile Strength, Yield	27.0 MPa	3920 psi	ISO 527	
Elongation at Yield	>= 400 %	>= 400 %	ISO 527	
Tensile Modulus	1.15 GPa	167 ksi	ISO 527	
Flexural Yield Strength	28.0 MPa	4060 psi		
	@Strain 3.50 %	@Strain 3.50 %		
Flexural Modulus	1.05 GPa	152 ksi	ISO 178	
Charpy Impact Unnotched	NB	NB		
	@Temperature 23.0 °C	@Temperature 73.4 °F	ISO 179-1/1 eU	
Charpy Impact, Notched	1.200 J/cmÂ <sup>2</sup>	5.710 ft-lb/in²		
	@Temperature 23.0 °C	@Temperature 73.4 °F	ISO 179-1/1eA	

Thermal Properties	Metric	English	Comments

### SONGHAN Plastic Technology Co., Ltd.

Thermal Properties	Metric 60 ŰC	Énglish20 Å*F	Comments
Descriptive Properties		Value	Comments
Flexural strain at break (%)		No break	ISO 178
Melt Volume Flow (cm3/10 min)		7-9.5	ISO 1133; 190°C, 2.16kg
Unnotched Charpy Impact Strength (k.	J/m^2)	No break	ISO 179-1/1 eU

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