

ExxonMobil Santoprene® 201-80 Thermoplastic Elastomer

Category : Polymer , Thermoplastic , Elastomer, TPE , Thermoplastic Vulcanizate Elastomer (TPV)

Material Notes:

A soft, colorable, versatile thermoplastic vulcanizate (TPV) in the thermoplastic elastomer (TPE) family. This material combines good physical properties and chemical resistance for use in a wide range of applications. This grade of Santoprene TPV is shear-dependent and can be processed on conventional thermoplastics equipment for injection molding, extrusion or blow molding. It is polyolefin based and completely recyclable. Key Features: UL listed: file #QMFZ2.E80017, Plastics - Component; file #QMFZ8.E80017, Plastics Certified For Canada - Component. Although not NSF certified, this product has a Material Supplier Form on file with NSF to facilitate its evaluation for use in applications requiring NSF certification. Recommended for applications requiring excellent flex fatigue resistance. Excellent ozone resistance. EU and China RoHS compliant. Applications: Automotive-Plugs, Bumpers, Grommets, Clips, Seals and Gaskets Industrial-Seals and Gaskets Soft Touch Grips Tubing Uses: Appliance Components Automotive Applications Automotive Under the Hood Consumer Applications Diaphragms Electrical Parts Gaskets Seals Tubing Availability: Africa & Middle East, Europe, North America, Asia Pacific, Latin America and South America Information provided by ExxonMobil Chemical

Order this product through the following link:

http://www.lookpolymers.com/polymer_ExxonMobil-Santoprene-201-80-Thermoplastic-Elastomer.php

Physical Properties	Metric	English	Comments
Specific Gravity	0.960 g/cc	0.960 g/cc	23°C; ASTM D792

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	86	86	2 mm, 15 sec; ISO 868
	91	91	Air at 302°F, 168 hr; ASTM D573
Tensile Strength at Break	10.546 MPa	1529.5 psi	Air at 302°F, 168 hr; ASTM D573
	11.1 MPa	1610 psi	Across Flow; ASTM D412
Tensile Stress	4.70 MPa	682 psi	Across Flow; ASTM D412
	@Strain 100 %	@Strain 100 %	
Elongation at Break	475.2 %	475.2 %	Air at 302°F, 168 hr; ASTM D573
	540 %	540 %	Across Flow; ASTM D412
Tear Strength	35.1 kN/m	200 pli	73°F, Die C; ASTM D624
Compression Set	41 %	41 %	158°F, 22 hr; ASTM D395
	47 %	47 %	257°F, 70 hr; ASTM D395

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	135 °C	275 °F	

Thermal Properties	Metric	English	Comments
UL RTI, Electrical	100 °C	212 °F	UL 746
UL RTI, Mechanical with Impact	90.0 °C	194 °F	UL 746
	@Thickness 1.00 mm	@Thickness 0.0394 in	
	95.0 °C	203 °F	UL 746
	@Thickness 1.50 mm	@Thickness 0.0591 in	
	100 °C	212 °F	UL 746
	@Thickness 3.00 mm	@Thickness 0.118 in	
Flammability, UL94	HB	HB	
	@Thickness 1.00 mm	@Thickness 0.0394 in	
	HB	HB	
	@Thickness 1.50 mm	@Thickness 0.0591 in	
	HB	HB	
	@Thickness 3.00 mm	@Thickness 0.118 in	

Electrical Properties	Metric	English	Comments
Dielectric Constant	2.3	2.3	1.98 mm; ASTM D150
Dielectric Strength	32.3 kV/mm	820 kV/in	2.03 mm; ASTM D149

Processing Properties	Metric	English	Comments
Processing Temperature	175 - 230 °C	347 - 446 °F	
Rear Barrel Temperature	177 °C	350 °F	
Middle Barrel Temperature	182 °C	360 °F	
Front Barrel Temperature	188 °C	370 °F	
Nozzle Temperature	193 - 232 °C	380 - 450 °F	
Die Temperature	204 °C	400 °F	Extrusion
Melt Temperature	202 °C	395 °F	Extrusion
	199 - 232 °C	390 - 450 °F	Processing
Mold Temperature	10.0 - 51.7 °C	50.0 - 125 °F	Processing
Drying Temperature	82.2 °C	180 °F	

Processing Properties	Metric	English	Comments
Moisture Content	0.080 %	0.080 %	
Back Pressure	0.345 - 0.689 MPa	50.0 - 100 psi	Processing
	5.00 - 20.0 MPa	725 - 2900 psi	Extrusion
Clamp Pressure	41.4 - 68.9 MPa	6000 - 10000 psi	
Vent Depth	0.00254 cm	0.00100 in	
Cushion	0.317 - 0.635 cm	0.125 - 0.250 in	
Screw Speed	100 - 200 rpm	100 - 200 rpm	

Descriptive Properties	Value	Comments
Color	Natural Color	
Form	Pellets	
Injection Rate	Fast	
Maximum Regrind %	20	
Screw Compression Ratio	2:1 - 2.5:1	
Screw L/D Ratio	16:1 - 20:1	

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