

ExxonMobil Oppalyte™ 42AH748 OPP Film

Category : Polymer , Thermoplastic , Polypropylene (PP) , Polypropylene, Film Grade

Material Notes:

Product Description: A high barrier, high speed, super white opaque, modified higher density biaxially oriented polypropylene film, coated one side high barrier PVdC, one side very low temperature seals VLTS coating. High barrier PVdC coating provides excellent moisture, gas and aroma protection for all types of products. VLTS coating provides excellent performance on high speed HFFS machines. **Availability:** Africa & Middle East, Asia Pacific and Europe **Key Features:** Excellent moisture, oxygen and aroma barriers Exceptional wide sealing range with low minimum sealing temperature (MST) Excellent seal strength and hot tack Robust performance on horizontal flow pack machines Excellent humidity seal retention Excellent stiffness Outstanding opacity, white background and reduced show-through Water based coatings **Features:** Acrylic Coated Flavor & Aroma Barrier Gas Barrier High Barrier Printable PVdC Coated Humidity Resistant Light Barrier Moisture Barrier Oxygen Barrier Very Broad Seal Range VLTS Coated **Applications:** Bakery Biscuits/Cookie/Crackers Box Overwrap Confectionery, Chocolate Confectionery, Gum Confectionery, Sugar Crisps and Snacks Dry Foods and Beverage Powders Frozen Food Health and Beauty Care Household and Detergents Pet food **Uses:** Box Overwrap Flexible Packaging HFFS Flexible Packaging Pre-made Bags – Flexible Packaging VFFS Flexible Packaging **Processing Method:** Cold Seal Adhesive, Solvent Flexographic Printing, Solvent Rotogravure Printing and Surface Print **Unsupported Information provided by ExxonMobil**

Order this product through the following link:

http://www.lookpolymers.com/polymer_ExxonMobil-Oppalyte-42AH748-OPP-Film.php

Physical Properties	Metric	English	Comments
Water Vapor Transmission	0.497 g/m ² /day	0.0320 g/100 in ² /day	85% RH; ExxonMobil Method
	@Temperature 23.0 °C	@Temperature 73.4 °F	
	2.95 g/m ² /day	0.190 g/100 in ² /day	90% RH; ExxonMobil Method
	@Temperature 38.0 °C	@Temperature 100 °F	
Oxygen Transmission Rate	20.0 cc/m ² /day	1.29 cc/100 in ² /day	Wet, 75% RH; ExxonMobil Method
	@Temperature 23.0 °C	@Temperature 73.4 °F	
	20.2 cc/m ² /day	1.30 cc/100 in ² /day	0% RH; ExxonMobil Method
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Thickness	43.2 microns	1.70 mil	ExxonMobil Method
Coating Weight	31.8 g/m ²	19.9 lb/ream	ExxonMobil Method

Mechanical Properties	Metric	English	Comments
Film Elongation at Break, MD	170 %	170 %	7.9 in/min, 4.9 in Jaw Separation; ExxonMobil Method
Film Elongation at Break, TD	55 %	55 %	7.9 in/min, 4.9 in Jaw Separation; ExxonMobil Method
Modulus of Elasticity	1.70 GPa	247 ksi	MD; ExxonMobil Method

Mechanical Properties	Metric	English	Comments
Coefficient of Friction	0.28	0.28	Acrylic; ExxonMobil Method
	0.45	0.45	VLTS; ExxonMobil Method
Seal Strength	410 g/25 mm @Pressure 0.138 MPa, Temperature 80.0 °C	410 g/in @Pressure 20.0 psi, Temperature 176 °F	LTS, 0.8 sec; ExxonMobil Method
Film Tensile Strength at Break, MD	105 MPa	15200 psi	7.9 in/min, 4.9 in Jaw Separation; ExxonMobil Method
Film Tensile Strength at Break, TD	185 MPa	26800 psi	7.9 in/min, 4.9 in Jaw Separation; ExxonMobil Method

Thermal Properties	Metric	English	Comments
Shrinkage, MD	5.0 %	5.0 %	ExxonMobil Method
	@Temperature 135 °C, Time 432 sec	@Temperature 275 °F, Time 0.120 hour	
Shrinkage, TD	3.0 %	3.0 %	ExxonMobil Method
	@Temperature 135 °C, Time 432 sec	@Temperature 275 °F, Time 0.120 hour	

Optical Properties	Metric	English	Comments
Gloss	85 %	85 %	45°, PVdC Surface; ExxonMobil Method
Transmission, Visible	25 %	25 %	ExxonMobil Method

Descriptive Properties	Value	Comments
Carbon Dioxide Transmission Rate	5.16 cc/100 in ² / 24 hr	75% RH, ASTM D1434
Heat Seal Range	108°F	VLTS, 36.3 psi, 0.2 sec
Nitrogen Transmission Rate	0.645 cc/100 in ² / 24 hr	75% RH, ASTM D1434
Yield	21700 in ² /lb	

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