

## ExxonMobil OPPalyte® 30 HM OPP Film

Category: Polymer, Film, Thermoplastic, Polypropylene (PP), Polypropylene, Film Grade

## **Material Notes:**

Product Description: White opaque OPP film with a proprietary cavitated core. Designed for cold seal applications and is used as a surface print, monoweb, or as the inside web of a lamination. Availability: Latin America, North America and South AmericaKey Features: Excellent stiffness an flex resistanceOutstanding opacityBright white appearanceVery good moisture barrierExcellent print performance for flexographic and rotogravure printingThe treated print layer provides very good ink adhesionThe treated cold seal layer provides exceptional cold seal adhesion, with very good adhesion to synthetic cold sealsThe treated cold seal layer allows for back-side printing with FDA approved inksFeatures:Light BarrierMoisture BarrierApplications: BakeryBiscuits/Cookie/CrackersConfectionery, Chocolate Confectionery, Gum Confectionery, Sugarlce Cream Uses:HFFS Flexible PackagingProcessing Method: Cold Seal Adhesive, Inner Web Adhesive Lamination, Inner Web Extrusion Lamination, Solvent Flexographic Printing, Solvent Rotogravure Printing, Surface Print Unsupported and Water-based Flexographic PrintingInformation provided by ExxonMobil Chemical

## Order this product through the following link:

http://www.lookpolymers.com/polymer\_ExxonMobil-OPPalyte-30-HM-OPP-Film.php

| Physical Properties      | Metric        | English             | Comments                 |
|--------------------------|---------------|---------------------|--------------------------|
| Water Vapor Transmission | 5.90 g/m²/day | 0.380 g/100 in²/day | 38°C, 90% RH; ExxonMobil |
| Thickness                | 33.0 microns  | 1.30 mil            | ExxonMobil               |
| Coating Weight           | 20.0 g/m²     | 12.5 lb/ream        | ExxonMobil               |

| Mechanical Properties              | Metric     | English   | Comments  |
|------------------------------------|------------|-----------|---|
| Film Tensile Strength at Break, MD | 74.463 MPa | 10800 psi | 20 in/min, 2.0 in Jaw Separation;<br>ExxonMobil |
| Film Tensile Strength at Break, TD | 179.26 MPa | 26000 psi | 20 in/min, 2.0 in Jaw Separation;<br>ExxonMobil |

| Thermal Properties | Metric | English | Comments             |
|--------------------|--------|---------|----------------------|
| Shrinkage, MD      | 5.0 %  | 5.0 %   | at 275°F; ExxonMobil |
| Shrinkage, TD      | 5.0 %  | 5.0 %   | at 275°F; ExxonMobil |

| Optical Properties    | Metric | English | Comments          |
|-----------------------|--------|---------|-------------------|
| Gloss                 | 65 %   | 65 %    | 45°; ExxonMobil   |
| Transmission, Visible | 30 %   | 30 %    | ExxonMobil Method |

| Descriptive Properties | Value | Comments |
|------------------------|-------|----------|
| Opacity                | 80%   |          |



| Descriptive Properties | Value COS theta           | Comments Irface |
|------------------------|---------------------------|-----------------|
|                        | 0.9 receding COS theta    | print surface   |
| Yield                  | 34500 in <sup>2</sup> /lb |                 |

## **Contact Songhan Plastic Technology Co.,Ltd.**

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